

Vehicle Installation Instructions

Air Top Evo 55



English

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1 General information

1.1 Purpose of the document

These installation instructions are part of the Air Top Evo 40 | 55 and contain all the information required to ensure correct and safe installation.



NOTE

The actual availability of these functions depends on each installed heater.

1.2 Warranty and liability

Webasto shall not assume liability for defects or damages that are the result of disregarding the installation and operating instructions. This liability exclusion particularly applies to:

- Installation or maintenance by untrained personnel.
- Improper use.
- Repairs not carried out by a Webasto service workshop.
- Use of non-genuine parts.
- Conversion of the unit without permission from Webasto.
- Mechanical damage to the equipment.
- Failure to comply with service instructions.

The installation personnel must have the following qualifications:

- Successful completion of Webasto training
- Corresponding qualification for working on technical systems.

1.3 Use of symbols and highlighting



DANGER

This signal word denotes a hazard with a high degree of risk which, if not avoided, may lead to death or serious injury.



WARNING

This signal word denotes a hazard with a moderate degree of risk which, if not avoided, may lead to minor or moderate injury.



CAUTION

This signal word denotes a hazard with a low degree of risk which, if not avoided, may lead to minor or moderate injury.



NOTE

This symbol denotes a special technical feature, or (if not observed) potential damage to the product.



This symbol refers to separate documents which may be enclosed or can be requested from Webasto.

2 Safety

2.1 Intended use



WARNING

The heater is used exclusively for comfort purposes. Due to its installation, it must not become a safety-relevant component for proper functioning of the vehicle.



NOTE

The heater is not approved for the purpose of directly heating the cargo area of ADR vehicles (hazardous substance transportation).

The heater works independently of the vehicle engine and is integrated in the electrical system of the vehicle.

The heater is approved for the following applications:

- Car, light truck (LCV)
- Trucks, buses in EU vehicle classes **M**, **N** and **O**.
- Caravans, motor homes, boats, pleasure craft
- Earth-moving machinery
- Construction machines
- Vehicles that can be used in commercial, light-industrial and industrial environments
- Agriculture and forestry machines

2.2 General safety information

2.2.1 Safety information on operation



DANGER

Risk of injury from the defective unit

Do not operate a defective Air Top Evo 40 | 55 and put it out of service by removing the fuse:

- prolonged heavy smoke development
- unusual burner noise
- smell of fuel
- permanent fault switch-offs with error messages (flash code)
- damaged heater.

► Contact a Webasto service workshop.



DANGER

Risk of burn injuries due to insufficient distance between hot air outlet and persons

Burn injuries

- Make sure that persons are protected from the direct hot air flow from the heater and from contact with surfaces that will become hot.
- Heat-sensitive parts must be protected from the direct hot air flow.



DANGER

Danger of explosion

In environments with combustible vapours, flammable dust and hazardous goods (e.g., petrol stations, tank facilities, fuel store, coal bunkers, timber yard or grain warehouses).

► Do not switch on or operate the heater.



DANGER

Risk of explosion from explosive and flammable hazardous goods

For hazardous material vehicles, restriction of the heater operation (ADR) is required to prevent severe burns.

- Do not operate the heater at hazardous material loading points.
- Do not operate the heater when loading and unloading hazardous materials.



DANGER

Danger of poisoning and suffocation

Do not operate the heater in closed rooms that do not have an exhaust extraction unit.

- Do not switch on or operate the heater, also not with programmed heating start.



DANGER

Danger of fire

Flammable materials or liquids in the hot air flow.
▶ Keep the hot air flow free.



NOTE

▶ Do not operate heater without control unit cover in place.

2.2.2 Safety information on installation

WARNING

Danger of lacerations due to sharp edges

▶ Fit protectors on sharp edges.



DANGER

Live parts are dangerous

- ▶ Disconnect the vehicle from the voltage supply before installation.
- ▶ Make sure the electrical system is earthed correctly.
- ▶ Always comply with all legal requirements.
- ▶ Observe the information on the type label.

2.2.3 Avoiding damage to property



NOTE

Protect the Air Top Evo 40 | 55 against mechanical stress:

- ▶ e.g. dropping, impacts or knocks.
- ▶ Do not place any objects on top of the heater.
- ▶ Do not stand on the heater.



NOTE

The fan of the heater keeps running for approx. 240 seconds after switching off via the control element (40 s for ADR). Switching off incorrectly, without after-run, can cause damage to the Air Top Evo 40 | 55.

- ▶ Always switch off the Air Top Evo 40 | 55 via the control element.

2.3 Regulations and legal requirements

The Air Top Evo 40 | 55 heater has been type-tested and approved in accordance with ECE-R 10 (EMC) and ECE-R 122 (heater).

2.3.1 Application of combustion heaters in hazardous material vehicles (ADR)

The requirements stipulated in Regulation ECE R122, Annex 9 – Combustion Heaters – must additionally be observed when installing the Air Top Evo 40 | 55 in hazardous material vehicles. The relevant measures are specified in this document.

Vehicles used for the purpose of transporting dangerous goods are type approval tested in accordance with ECE-R 105. The following measures are derived for our combustion heaters.

- The electrical cable/wiring harness must be sufficiently dimensioned to prevent overheating. The electrical cable/wiring harness must be sufficiently insulated. All electrical circuits must be protected by fuses or automatic circuit breakers. The cables must be installed and firmly secured such that the wirings are adequately protected against mechanical and thermal stress.
- The combustion heaters must be type-tested in accordance with ECE-R 122 and comply with Annex 9 - Additional regulations for vehicles used for transporting hazardous substances.

- The combustion heaters and their exhaust gas piping system must be designed, arranged, protected or covered so as to prevent any unacceptable risk of heating or ignition of the load.
- In the event of any fuel line leakage, the fuel shall drain to the ground without coming into contact with hot parts of the vehicle or the load.
- The exhaust system as well as the exhaust pipes shall be so directed or protected to avoid any danger to the load through heating or ignition. Parts of the exhaust system situated directly below the fuel tank shall have a clearance of 100 mm or be protected by a thermal shield.
- It must only be possible to switch the combustion heater on manually. Programming devices shall be prohibited. The combustion heater may be switched back on manually after switching off the vehicle engine.

Requirements relating to the basic unit:

When switched off, it is permissible for combustion heaters to continue running for max. 40 seconds. Only combustion heaters are to be used with heat exchangers that are not damaged during their standard operating period by the reduced afterrunning time of 40 seconds.

2.3.2 Noise emission

The noise emission of the Air Top Evo 40 | 55 is below the threshold value stated in paragraph 1.7.4.2 u) of the Machinery Directive 2006/42/EC.

2.3.3 ECE R122 Requirements

See eur-lex.europa.eu for more information.

Requirements from ECE-R 122:

Body sections and any other components in the vicinity of the heater must be protected from excessive heat and the possibility of fuel or oil contamination. (Point 5.3.2.1.).

The heater shall not constitute a risk of fire, even in the case of overheating. This requirement shall be deemed to be met if the installation ensures an adequate distance to all parts and suitable ventilation, by the use of fire resistant materials or by the use of heat shields. (Point 5.3.2.2.).

Every reasonable precaution should be taken in positioning the heater to minimize the risk of injury and damage to personal property. (Point 5.3.2.5.).

The fuel filler neck must not be situated in the passenger compartment and must be provided with an effective cap to prevent fuel spillage. (Point 5.3.3.1.).

In the case of liquid fuel heaters, where a supply separate from that of the vehicle is provided, the type of fuel and its filler neck must be clearly labelled. (Point 5.3.3.2.).

A notice, indicating that the heater must be shut down before refuelling, must be affixed to the filler neck of the vehicle. [...] (Point 5.3.3.3.).

The exhaust gas outlet must be located so as to prevent exhaust gas from entering the vehicle through ventilators, hot air inlets or open windows. (Point 5.3.4.1.).

The air for the combustion chamber of the heater must not be drawn from the passenger compartment of the vehicle. (Point 5.3.5.1.).

The air inlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely. (Point 5.3.5.2.).

A clearly visible operating display in the operator's field of view must indicate whether the combustion heater is switched on or off. (Annex 7, point 7.1).

Additionally for hazardous material vehicles (ADR)

EX/II, EX/III, AT, FL and OX vehicles:

The combustion heaters and their exhaust gas routing shall be designed, located, protected or covered so as to prevent any unacceptable risk of heating or ignition of the load. This requirement shall be considered as fulfilled if the fuel tank and the exhaust system of the heater conform to the following provisions:

- Each fuel tank for supplying the heater must comply with the following regulations: In the event of a leak, the fuel must drain to the ground without coming into contact with hot parts of the vehicle or the load.
- The exhaust system as well as the exhaust pipes shall be so directed or protected to avoid any danger to the load through heating or ignition. Parts of the exhaust system situated directly below the fuel tank (...) shall have a clearance of at least 100 mm or be protected by a thermal shield.

Compliance with this paragraph shall be verified on the completed vehicle.

(Annex 9, point 3.1.1.).

EX/II, EX/III, AT, FL and OX vehicles:

The combustion heater shall be switched on manually only. Programming devices are prohibited. (Annex 9, point 3.1.2.).

FL vehicles:

The combustion heaters shall be put out of operation by at least the following methods:

- a) Intentional manual switching off from the driver's cab;
- b) Stopping of the vehicle engine; in this case the heater may be restarted manually by the driver;
- c) Start up of a feed pump on the motor vehicle for the dangerous goods carried.

(Annex 9, point 3.3.1.).

3 Installing Heater

3.1 Installation location requirements:



DANGER

Danger of overheating

Outcome: Risk of fire. Protect vehicle components in the vicinity of the heater, hot air outlet and exhaust line from overheating by implementing the following measures:

- ▶ Maintain minimum safety distances.
- ▶ Ensure adequate ventilation.
- ▶ Use fire-resistant materials or heat shields.
- ▶ Always comply with legal requirements.
- ▶ When installing a heater in hazardous material vehicles: comply with ADR guidelines.

The installation location must satisfy the following requirements:

- ✓ There is sufficient space for the unit (see chapter 3.3, "Dimensions and space requirements" on page 7).
- ✓ The installation location is protected from mechanical damage.
- ✓ The installation location is protected from splash water and water spray wherever possible.
- ✓ The installation location is above the maximum permissible fording level of the vehicle.
- ✓ The combustion air inlet and exhaust gas outlet are separate (see chapter 6, "Combustion air system" on page 12 and chapter 7, "Exhaust system" on page 13).

- ✓ The connections for the combustion air system and the exhaust system are completely on the outside.
- ✓ Persons cannot come in contact with hot surfaces. Install contact guard if necessary.
- ✓ Heat-sensitive parts are protected from high temperatures. Install heat shield if necessary.

3.2 Installation example

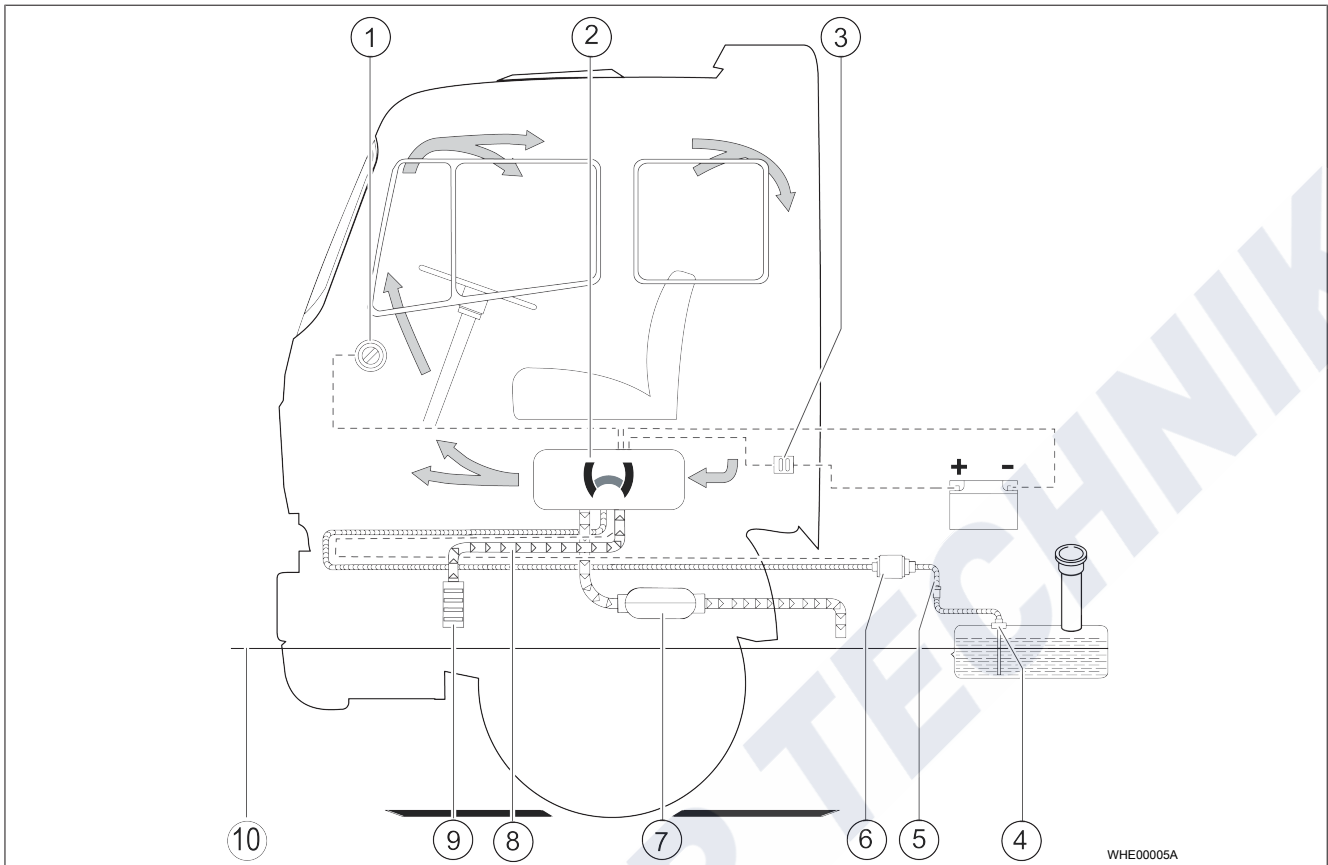


Fig. 1 Installation overview

①	Control element	⑥	Fuel pump
②	Heater	⑦	Exhaust silencer (accessory)
③	Fuse	⑧	Combustion air intake line
④	Tank extracting device	⑨	Combustion air intake silencer (accessory)
⑤	Fuel filter (accessory)	⑩	Maximum permissible fording level

3.3 Dimensions and space requirements

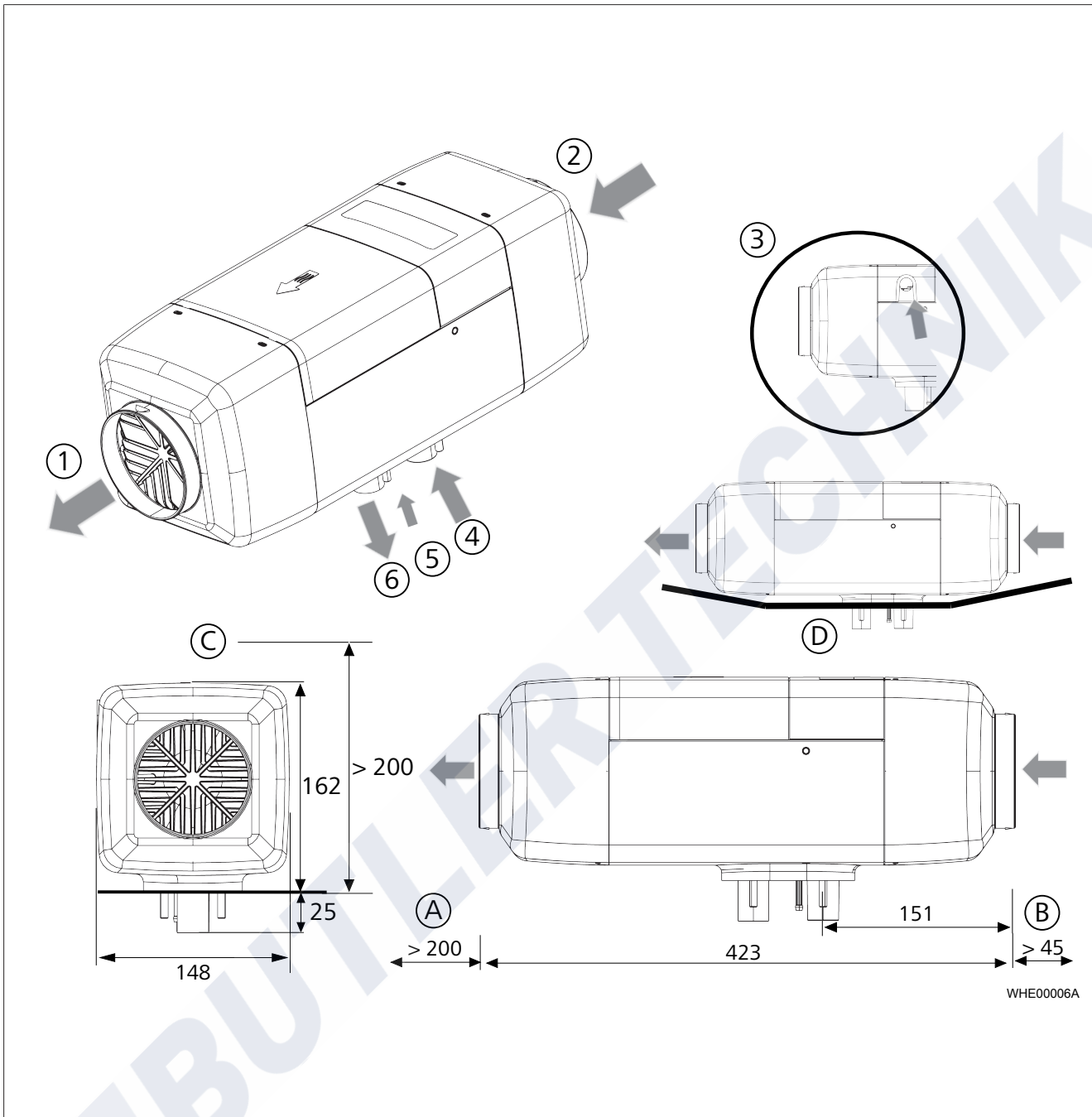


Fig. 2 Dimensions and space requirements (in mm)

①	Hot air outlet	⑥	Exhaust gas outlet
②	Cold air inlet	Ⓐ	Recommended space requirements for hot air outlet (without air duct)
③	Cable outlet (optionally on right or left)	Ⓑ	Space requirements for cold air inlet
④	Combustion air inlet	Ⓒ	Space requirements for installing heater
⑤	Fuel inlet	Ⓓ	Heater is supported only by the base

3.4 Permissible installation position

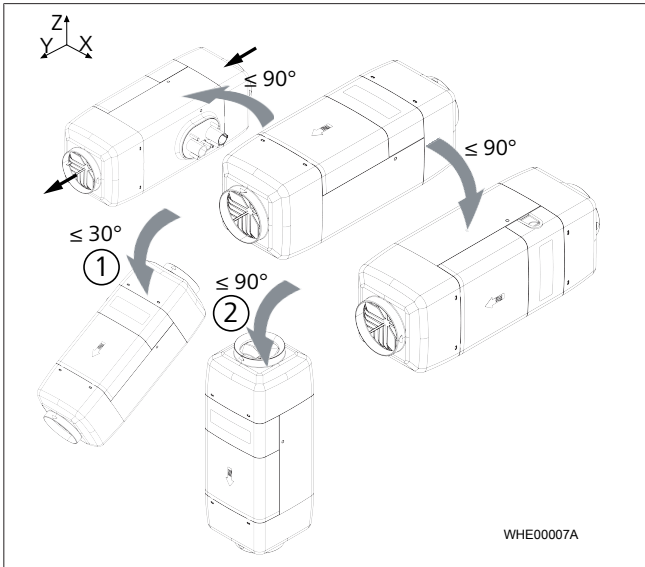


Fig. 3 Permissible installation position

① Petrol	② Diesel
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DANGER

Danger of poisoning and suffocation due to exhaust fumes

Make sure that:

- ▶ the casing rests only on the base after installation.
- ▶ the base seal is fitted correctly.
- ▶ Exhaust gasses are routed only to the outside.

- ✓ Ensure the correct installation position. See Fig. 3.
- ✓ Drill holes with the aid of the drilling template. See Fig. 4 and Fig. 29.

3.5 Base seal

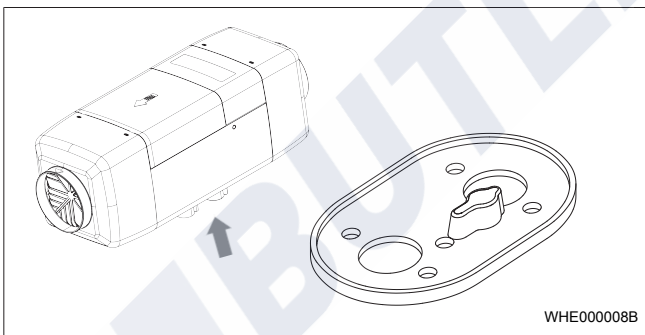


Fig. 4 Base seal for heater

- ▶ Fit base seal between heater and support surface.

NOTE

Unevenness >1 mm: Flatten out support surface.

- ▶ Secure heater at base with M6 (6 Nm) nuts.
- ▶ Make sure that the heater rests only on the base.

3.6 Type label

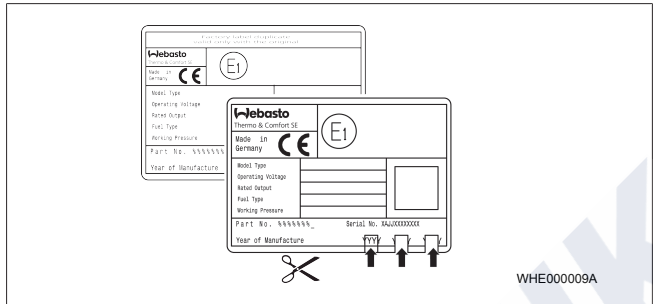


Fig. 5 Example of type label

Except for the year of installation, remove all the year numerals on the type label and type label duplicate.

If the type label (Fig. 5) is not visible after installing the heater:

- ▶ Secure the type label duplicate such that it is clearly visible in a protected area on the vehicle.

4 Cold and hot air system

4.1 Information on cold and hot air system

NOTE

The maximum pressure loss in the hot air system must not exceed 2 hPa (Air Top Evo 40) or 3 hPa (Air Top Evo 55) (see chapter 11, "Technical data" on page 23). The heating capacity will be reduced if the limits are exceeded.

- ▶ Do not connect the cold and hot air system of the heater to the externally controlled air routing systems (e.g. vehicle air conditioning system).

4.1.1 Recirculated air mode and fresh air mode

The cold air can be drawn in from the outside (fresh air mode) or inside (recirculated air mode).

4.1.2 Temperature control

There are two options for temperature control. One of the two options is specified automatically.

Options:

1. The heater regulates the heating capacity depending on the temperature of the cold air intake and the temperature set on the control element.
2. The heater regulates the heating capacity depending on the temperature of an external room temperature sensor and the setpoint temperature set on the control element. See chapter 4.3, "External room temperature sensor (optional)" on page 9.

4.1.3 Installation location requirements (cold air)

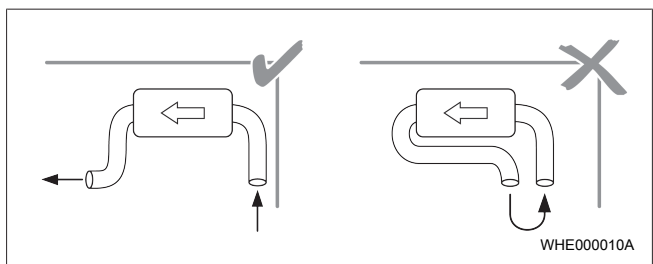


Fig. 6 Avoid air crossover between cold air inlet and hot air outlet

The installation location for the cold air inlet must satisfy following requirements:

- ✓ Hot air is not drawn in from the vehicle's heating system.
- ✓ Hot air is not drawn in from the heater.
- ✓ Exhaust gas is not drawn in.
- ✓ The installation location is protected from splash water and water spray.
- ✓ The installation location is above the maximum permissible fording level of the vehicle.

4.1.4 Installation location requirements (hot air)



DANGER

Risk of burn injuries due to insufficient distance between hot air outlet and persons

Burn injuries

- ▶ Make sure that persons are protected from the direct hot air flow from the heater and from contact with surfaces that will become hot.
- ▶ Heat-sensitive parts must be protected from the direct hot air flow.

4.2 Cold and hot air ducts

4.2.1 Requirements for the cold and hot air ducts

Requirements for the cold and hot air ducts		Value
Thermal endurance		> 130 °C*
Recommended inside diameter of main hot air duct	Air Top Evo 40 55	90 mm

* (short-term > 150 °C)

- ▶ Install cold and hot air ducts with minimal resistance to flow.

4.2.2 Installing cold and hot air ducts



WARNING

Risk of injury by rotating fan wheel

Lacerations. If no cold air duct is used: Install mesh guard over intake.

- ▶ Make sure that the installation location satisfies the requirements.
- ▶ Make sure that the hot air duct satisfies the requirements.
- ▶ Make sure the cold air inlet, hot air outlet as well as the cold and hot air ducting are installed in the correct position.
- ▶ Drill holes.
- ▶ Secure cold and hot air ducts at all connections.

4.2.3 Installation without cold air duct (cold air)

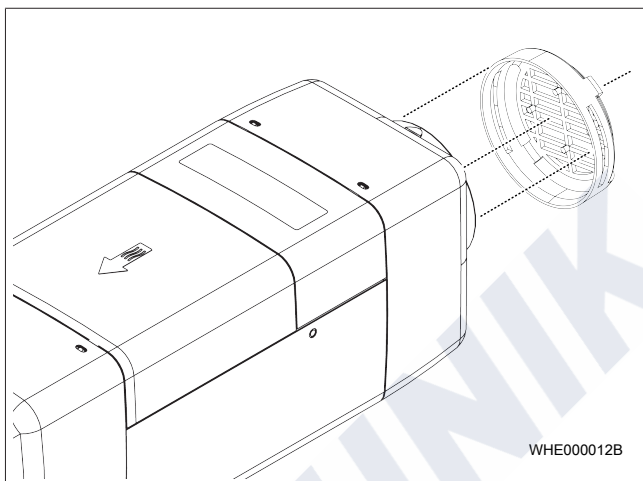


Fig. 7 Cold air inlet with mesh guard

- ▶ Install the mesh guard on the cold air inlet side.

4.2.4 Installing heater in casing

- Provide a cross section area of at least 50 cm² for the cold air inlet.
- Seal off the hot air outlet such that no hot air can enter the casing.

4.3 External room temperature sensor (optional)

4.3.1 Installation location requirements for the external room temperature sensor

The installation location must satisfy the following requirements:

- ✓ The installation location is at mid-level of the area to be heated.
- ✓ The installation location is outside the hot air flow.
- ✓ The installation location is outside the range of other heat sources (e.g. vehicle heating system).
- ✓ The installation location is not in direct sunlight (e.g. not on the dashboard).
- ✓ The air can circulate unhindered (e.g. not covered by curtains).

5 Fuel supply



NOTE

Preferably, install the heater and fuel pump components at the same height as the fuel tank. Failing that, pay attention to the figures and the tables.

The fuel can be taken off at the following points:

- Fuel supply or return pipe on vehicle engine
- Vehicle fuel tank
- Separate fuel tank

The fuel line consists of an intake and pressure side:

- Intake side: Connection of fuel tank to fuel pump
- Pressure side: Connection of fuel pump to heater

5.1 Permissible pressure at the fuel take-off point

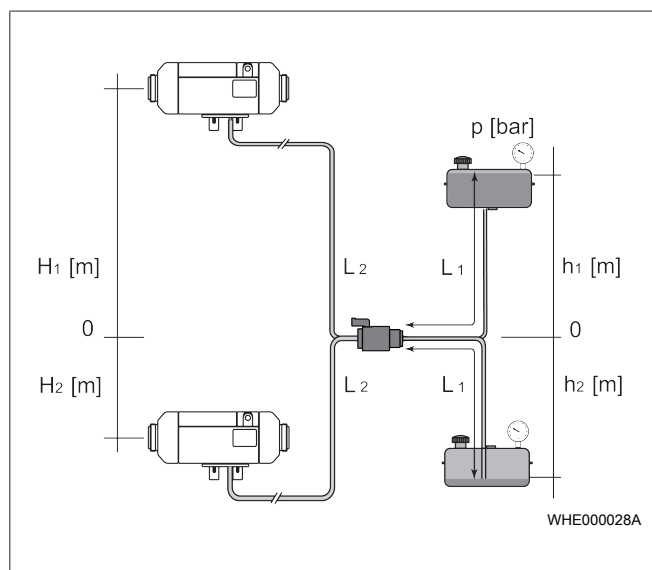


Fig. 8 Permissible pressure at the fuel take-off point

Requirements for the fuel lines		Value
	Inside diameter	2 mm
L1	Length (intake side)	max. 5m
L2	Length (pressure side)	max. 10m
L1 + L2	Overall length	max. 12m
H1	Height difference from heater – fuel pump (heater above fuel pump)	max. 3m
H2	Height difference from heater – fuel pump (heater below fuel pump)	max. 1m

h1 [m]	pmax [bar]
h1 = 0	-0.1 to +0.5
h1 = 0 to 1	-0.1 to +0.4
h1 = 1 to 2	-0.1 to +0.3

h2 [m]	pmax [bar]
h2 = 0 to 1.3	-0.1 to +0.5

Fuel pressure correction at height difference between tank and fuel pump [m]	pmax [bar]
h1 = 0	-0.1 to +0.5
h1 = 0 to 1	-0.1 to +0.4
h1 = 1 to 2	-0.1 to +0.3
h2 = 0 to 1.3	-0.1 to +0.5

5.2 Removing fuel from vehicle's fuel supply and return line

5.2.1 Installing fuel extractor

- ✓ The pressure at the fuel take-off point is in the permissible range (see Fig. 8 and tables).
- ✓ Install only original Webasto fuel extractors.
- ✓ When taking off fuel at the return line:
 - Make sure that the installation location satisfies the requirements.

- Make sure that the return pipe is not closed off by a non-return valve.
- Make sure that the return pipe extends to the base of the fuel tank.
- ✓ When taking off fuel from the swirl pot:
 - Make sure that the swirl pot is not completely emptied.

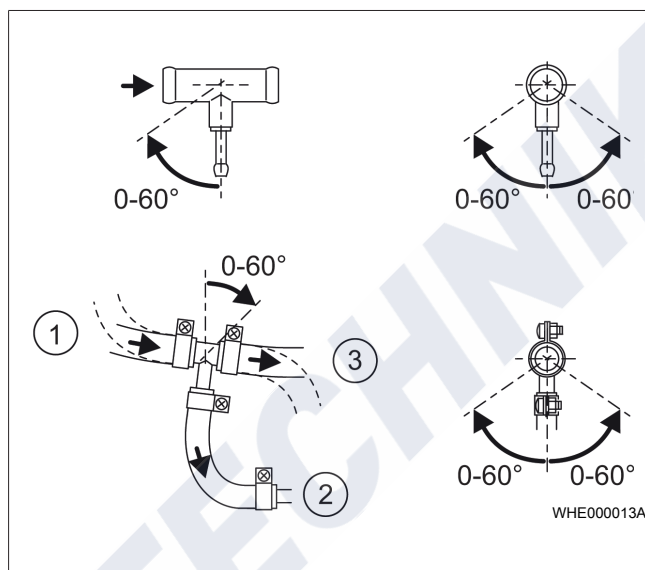


Fig. 9 Installation of fuel extractor

①	from fuel tank	③	to motor
②	to fuel pump		

5.3 Taking off fuel from the vehicle tank

DANGER
Risk of fire by fuel escaping from leaking fuel tank
 Skin burns.

- ▶ Do not drill into a plastic fuel tank.
- ▶ When retrofitting the fuel take-off system on a plastic tank: Install suitable tank extracting device only on the vehicle's fuel delivery unit.

5.3.1 Installing tank extracting device on vehicle fuel delivery unit

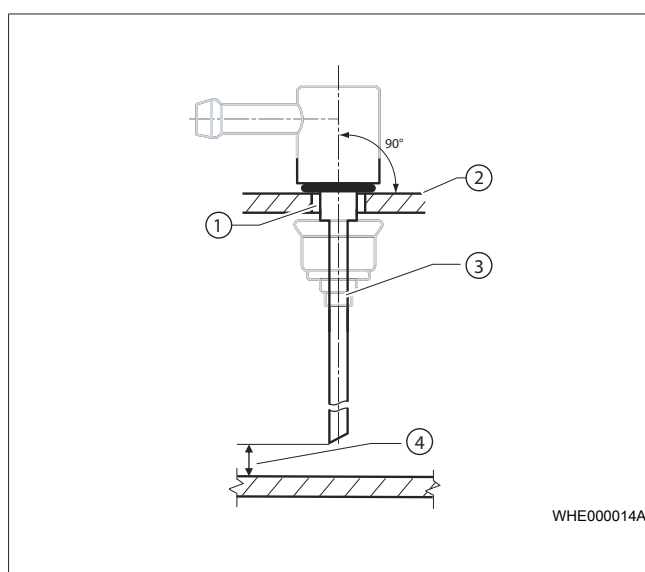


Fig. 10 Installation of tank extracting device on fuel delivery unit

①	Webasto tank extracting device	③	Standpipe of Webasto fuel extractor
②	Section of vehicle's fuel delivery unit with hole	④	Minimum distance of 10 mm between the standpipe and the base of the fuel tank

- ✓ Make sure that the standpipe of the Webasto tank extracting device cannot impair operation of the vehicle's fuel delivery unit with fuel gauge in any operating mode.
- ✓ Make sure that the mounting surface for the Webasto tank extracting device is clean, level and free of burrs.
- ▶ In the installed position, maintain a minimum distance of 10 mm between the standpipe and the base of the fuel tank. Maintain a minimum distance of 20 mm above the base of the fuel delivery unit.
- ▶ Observe the safety measures specified by the vehicle manufacturer.
- ▶ Observe the tightening torque requirements specified by the vehicle manufacturer.

5.4 Taking off fuel from a separate fuel tank

- ✓ Do not install the fuel filler neck in the vehicle interior.
- ✓ Only use a fuel tank that can be closed off with a filler cap.
- ▶ Clearly mark the type of fuel to be used on the fuel filler neck.

5.5 Fuel line

5.5.1 Fuel line requirements



NOTE

Use only steel or plastic fuel lines made from light and temperature-resistant PA12/ETFE, PA12/EFEP, PA9T/PA12 in accordance with DIN 73378.

- ✓ Use Webasto-approved fuel lines and genuine Webasto connectors.

5.5.2 Connecting fuel lines

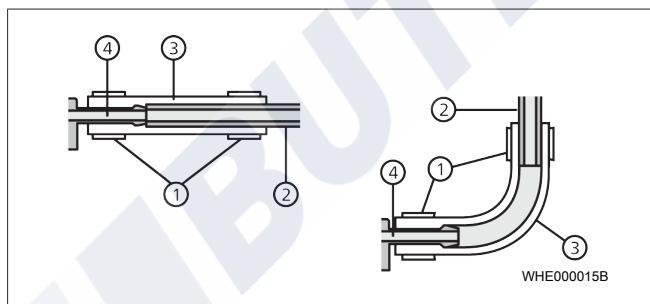


Fig. 11 Connection of fuel lines

①	Hose clip	③	Hose
②	Fuel line	④	VDA connector

- ▶ Make sure that the connections are tight.

5.5.3 Install fuel line



NOTE

Malfunctions during combustion caused by gas bubbles and high fuel temperatures. Gas bubbles caused by the heat from the engine and high fuel temperatures can cause malfunctions during operation.

- ▶ Install the fuel lines in cool areas.



NOTE

Use the Webasto Thermo Test to fill the fuel lines before starting the heater.

- ▶ Keep line lengths as short as possible.
- ▶ Avoid sagging of the fuel line.
- ▶ Fasten fuel lines.
- ▶ Protect the fuel lines from damage:
 - Install stone impact guard.
 - Fit protectors on sharp edges.
- ▶ Protect fuel lines from high temperatures (e.g. from exhaust pipe):
 - Install heat shield if necessary.
 - Do not install fuel lines in areas where heat builds up.
- ▶ Make sure the fuel lines are not damaged.

5.6 Fuel pump



NOTE

Damage to the fuel pump.

- ▶ Lines should be filled under the control of the Webasto Thermo Test PC Diagnostics only.
- ▶ Do not operate the fuel pump using the vehicle voltage.



NOTE

Operating the heater with any other than the DP 42.4 fuel pump will invalidate the warranty and type approval.

- ▶ The heater must only be operated using the fuel pump DP 42.4.

5.6.1 Installation location requirements:

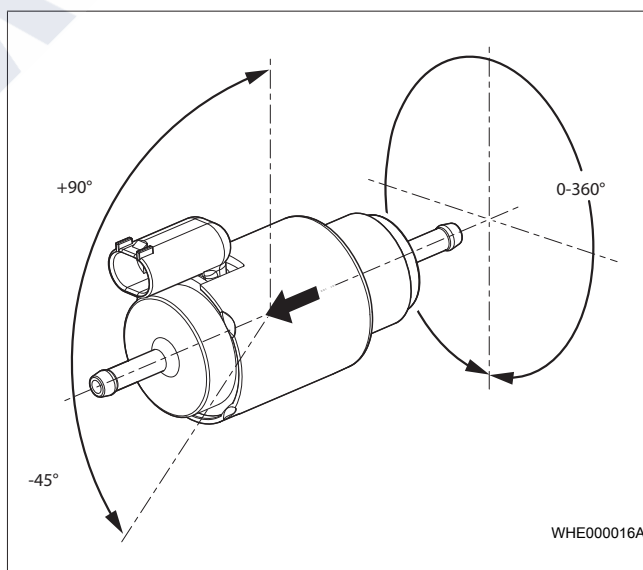


Fig. 12

The installation location must satisfy the following requirements:

- ✓ The installation location is close to the fuel tank in order to keep the intake fuel line as short as possible.
- ✓ The installation location is protected from stone impact.
- ✓ The installation location is protected from high temperatures.

5.6.2 Installing fuel pump

NOTE

A heat shield can be installed to protect against short-term overheating and radiated heat.

- ▶ Ensure the correct installation position (see).
- ▶ Pay attention to the direction of flow of the fuel. The end with the connector is always the outlet end.
- ▶ Secure the fuel pump to the vehicle using a vibration-dampening mount (e.g. rubberised Webasto clip).
- ▶ Connect the fuel pump and the wiring harness.

5.7 Fuel filter

NOTE

- ▶ If use of poor-quality fuel is likely, a Webasto fuel filter must be installed.
- ▶ Enter fuel filter in the vehicle's service booklet.

5.7.1 Installation position of fuel filter

NOTE

Webasto recommends installing the fuel filter in a vertical position. Vertical installation improves bleeding of the fuel filter.

5.7.2 Fuel filter installation

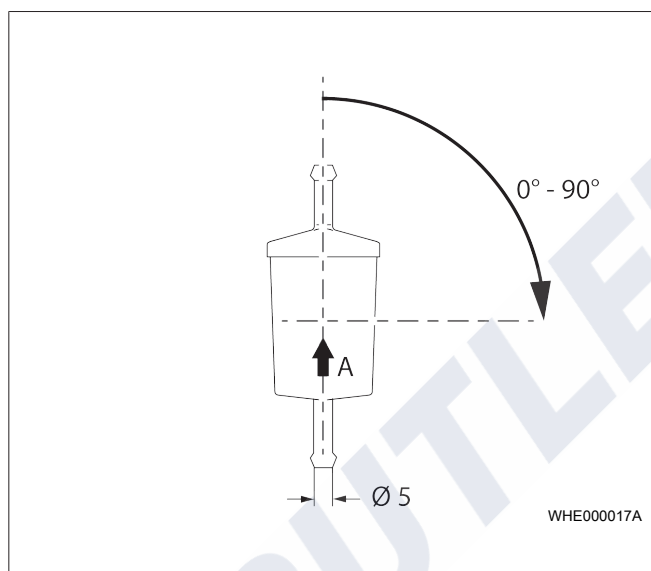


Fig. 13 Permissible installation position of fuel filter

- ▶ Ensure the correct installation position. Pay attention to the direction of flow of the fuel (arrow) in Fig. 13.

5.8 Fuel supply sticker

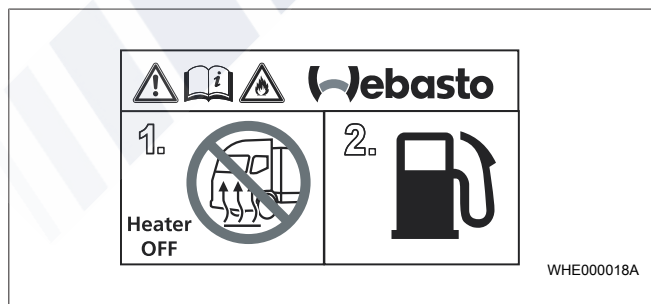


Fig. 14 Fuel supply sticker

- ▶ Affix the sticker "Switch Off Heater Before Refuelling" (included in scope of delivery) in area of fuel filler neck.

6 Combustion air system

6.1 Notes on combustion air system

DANGER

Unconsciousness and risk of suffocation

Possible lack of oxygen. Reduced oxygen levels due to incorrectly positioned combustion air intake opening

- ▶ Do not take combustion air from enclosed areas used by people.

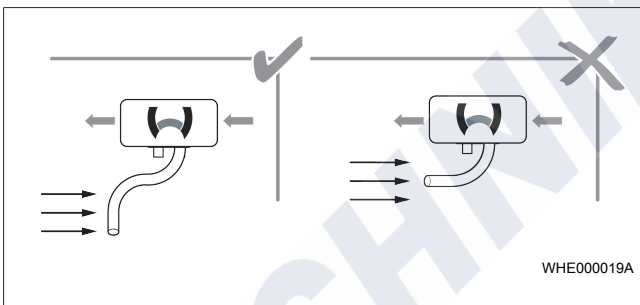


Fig. 15 Routing the combustion air system

- ✓ There is no pressure difference (positive or negative) between the exhaust gas outlet and the combustion air inlet.
- ✓ Combustion air is not taken from enclosed areas used by people.
- ✓ The combustion air intake opening has the following requirements:
 - It must be positioned in a cool place above the maximum permissible fording level of the vehicle, in a location protected from spray.
 - It is not possible for it to become clogged with dirt.
 - It is not possible for it to draw in exhaust gases.
 - The combustion air intake opening does not face in the direction of travel.
 - Through holes are made so as to be splash-proof.
- ▶ Install the correct combustion air spray guard for the model.

6.2 Combustion air intake line

NOTE

During installation, make sure that any fuel pump cables in the vicinity are not damaged.

NOTE

Use only combustion air intake lines approved by the manufacturer. Damage caused by confusing the exhaust line with the combustion air intake line:

- ▶ Install combustion air intake line on the combustion air inlet connector only.

Requirements of the combustion air intake line	Value
Recommended min. length with integrated combustion air intake silencer	0.5 m
Min. length with external combustion air intake silencer	*1
Max. length of exhaust gas line and combustion air intake line without silencer	5 m
Min. length with exhaust or / and combustion air intake silencer	2.5 m
Inside diameter	25 mm
Smallest bend radius	50 mm

Requirements of the combustion air intake line	Value
Max. sum of all bends	270°

*1: The external combustion air intake silencer can be connected directly to the heater. The combustion air intake line serves as a connection piece.

- ▶ Install combustion air intake line rising to the heater.
- ▶ If combustion air intake line cannot be installed continually rising:
 - Make a condensation drain hole (Ø 2-4 mm) at the lowest point of the siphon.
 - Make sure that no exhaust gasses are drawn in.

6.3 External combustion air intake silencer (optional)

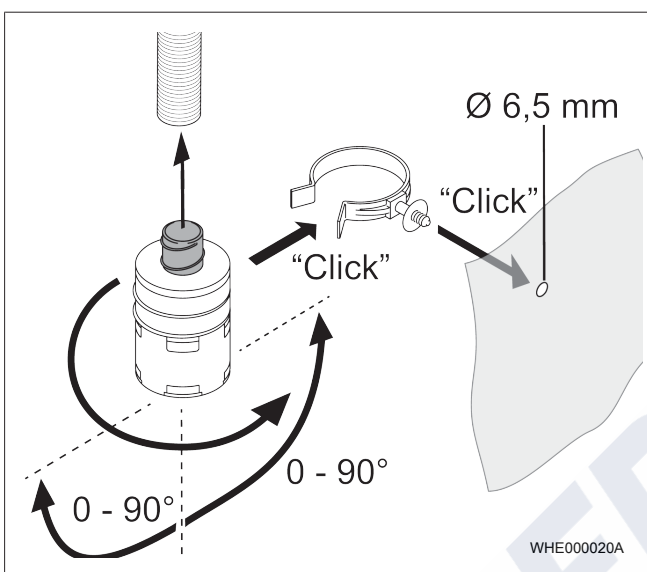


Fig. 16 Installation of external combustion air intake silencer

Installation of an external combustion air intake silencer is recommended.

Comply with installation position in Fig. 16.

7 Exhaust system

7.1 Notes on exhaust system

DANGER
Danger of suffocation
Outcome: Poisoning and asphyxiation

- ▶ Exhaust gas must be routed outside.
- ▶ Make sure that the exhaust gasses and exhaust lines are not routed through the interior.

DANGER
Fire risk due to hot exhaust gasses
Outcome: Injuries or damage to property caused by fire

- ▶ Do not direct the exhaust gas outlet towards highly flammable or heat-sensitive parts.

7.2 Exhaust pipe

- ✓ Avoid syphon (risk of condensation accumulation).

Requirements of the exhaust line	Value
Inside diameter	24 mm
Material	Non-corroding

Requirements of the exhaust line	Value
Minimum length	0.5 m
Maximum length	1.0 m
Smallest bend radius	50 mm
Max. sum of all bends	270°

- ▶ Do not secure the exhaust line to heat-sensitive parts.

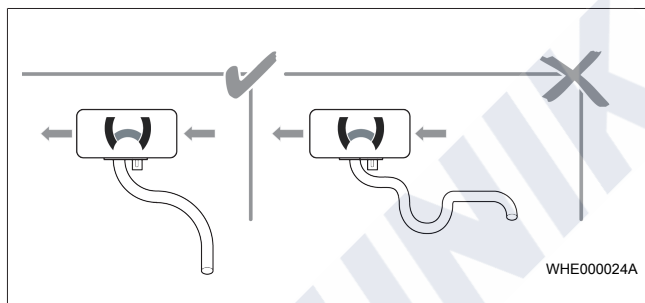


Fig. 17 Routing the exhaust line

- ▶ Install exhaust lines continually falling from heater (condensation can drain off).
- ▶ If exhaust line cannot be installed continually falling:
 - Make a condensation drain hole (Ø 2-4 mm) at the lowest point of the syphon.
 - Make sure that the condensation drain hole does not point towards parts that are sensitive to water or heat.
- ▶ Insulate exhaust line (use appropriate insulation) to prevent condensation.
- ▶ Maintain maximum length of exhaust line.

7.3 Exhaust silencer (optional)

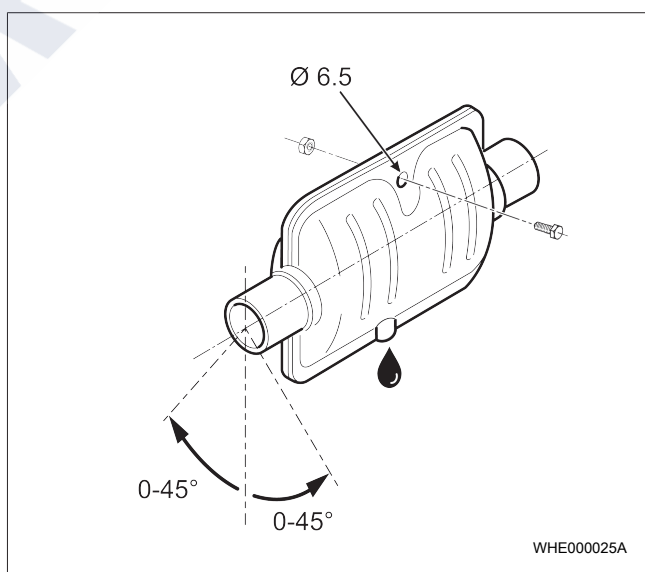


Fig. 18 Permissible installation position of exhaust silencer

- ✓ The installation location of the exhaust silencer (optional) is as close as possible to the heater.
- ✓ The exhaust silencer is not secured to heat-sensitive parts (e.g. brake lines, electrical cables).
- ▶ Ensure the correct installation position of the exhaust silencer (horizontal, +/- 45°).

See Fig. 18.

- ▶ Maintain adequate distance from heat-sensitive parts. A heat shield can be fitted.
- ▶ Install exhaust silencer such that condensation can drain off through the condensation drain hole in the exhaust silencer.

7.4 Exhaust gas outlet

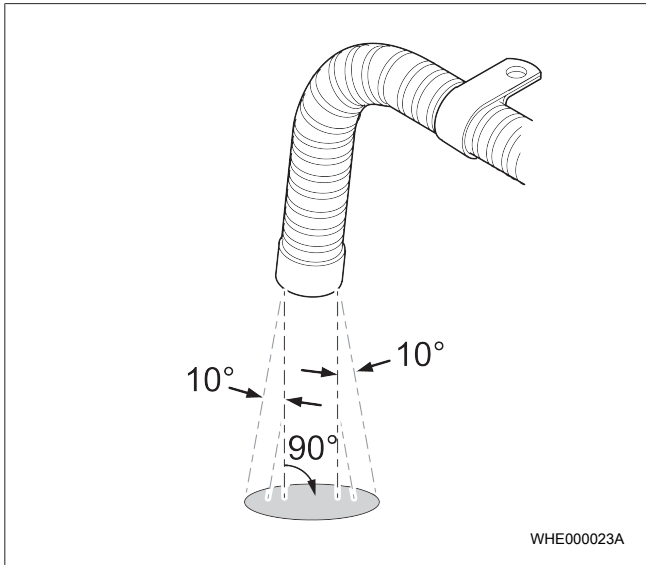


Fig. 19 Routing the exhaust gas outlet

- ✓ The exhaust gasses can flow out unhindered.
- ✓ The exhaust gas outlet must not be blocked.
- ✓ Exhaust gases must not emerge in the direction of travel.
- ✓ The exhaust gas outlet is not too close to the ground.
- ▶ The exhaust line must continue for at least 10 mm after passing through the underbody cover.
- ▶ Secure the exhaust line maximum 150 mm from the exhaust gas outlet so that the exhaust gasses emerge at an angle of $90^\circ \pm 10^\circ$ to the ground.

8 Electrical connection



DANGER

Danger of fire and/or overheating caused by live parts.

- ▶ The vehicle power supply must be disconnected when the heater is being installed or worked on.



DANGER

Danger of fire and/or overheating caused by live parts

- ▶ The electrical cable or wiring harness must be sufficiently dimensioned and insulated.
- ▶ All electrical circuits must be protected by fuses or automatic circuit breakers.
- ▶ The electrical cable or wiring harness must be firmly secured and routed such that the cable or wiring harness is adequately protected against mechanical and thermal stress.



DANGER

Danger of explosion and suffocation

For ADR vehicles: The heater must only be switched on manually via a switch. The heater must not be switched on automatically via a programmable switch.



NOTE

Malfunctions caused by corroded plug connections. Possible malfunction between fuel pump and wiring harness of fuel pump.



Observe additional requirements from the operating and installation instructions for the Air Top Evo 40 | 55 and the control element.

Select appropriate wiring diagram (dependent on application and Webasto control element).

See Fig. 22 to Fig. 28.

- ▶ Insulate ends of lines that are not required.

8.1 Connecting heater



NOTE

After it is switched off the heater continues running. The power supply must not be disconnected before approx. 240 seconds have elapsed.

An electrical battery disconnecter or relay can be connected in accordance with the wiring diagram.

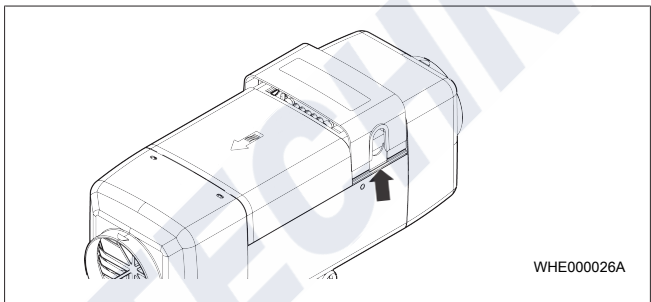


Fig. 20 Control unit cover

- ▶ Use a blunt blade on both sides to remove the control unit cover.
- ▶ Plug in wiring harness connector at control unit.
- ▶ Route cable through left or right cable lead-through.
- ▶ Position cable grommet such that the cable lead-through is sealed off in the control unit cover.
- ▶ Connect the supply voltage to the vehicle electrical system.
- ▶ Install fuse holder in vehicle interior.

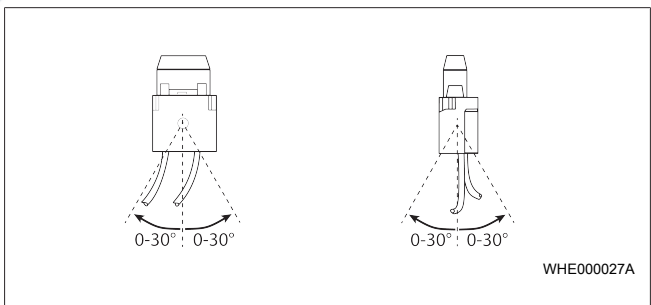


Fig. 21 Fuse installation positions

- ▶ Install a fuse (according to SAE J 1284, F= 15 A for 24 V, F= 20 A for 12 V) with fuse holder as a safety measure for the heater.
- ▶ Connect heater corresponding to the wiring diagram.
- ▶ Replace control unit cover.
- ▶ Connect fuel pump cable for heater.

8.2 Connecting control element

- ▶ Carry out assembly according to the control element installation instructions.
- ▶ Connect plug to control element according to the labelling on the heater wiring harness.

8.3 Connecting heater to ADR vehicles



DANGER

Danger of explosion and suffocation

For ADR vehicles: The heater must only be switched on manually via a switch. The heater must not be switched on automatically via a programmable switch.

See also chapter 2.3, "Regulations and legal requirements" on page 4.

- ✓ After connecting in accordance with the ADR wiring diagram (see chapter 8.8, "Wiring Diagram" on page 17), the heater will continue running for 40 seconds when switch S5 is operated.
- ▶ Connect heater and control element as described in chapter 8.1, "Connecting heater" on page 14 and chapter 8.2, "Connecting control element" on page 14.

8.4 Cable cross-sections and colours



Wires or components shown with dashed lines are optional and not included in the scope of delivery or in the wiring harness.

Graphic	<7.5 m	7.5 – 15 m
Cable cross-sections (Wiring diagram based on < 7.5 m)	0.5 mm ²	1.0 mm ²
	1.0 mm ²	1.5 mm ²
	1.5 mm ²	2.5 mm ²
	2.5 mm ²	4.0 mm ²
	4.0 mm ²	6.0 mm ²

Colour	Abbreviation	Colour	Abbreviation
blue	bl	orange	or
brown	br	red	rt
yellow	ge	black	sw
green	gn	violet	vi
grey	gr	white	ws

8.5 Legend

No.	Description	Remarks
A1	Heater	Air Top Evo 40 / 55
A2	Control unit	Control unit 1580
B2	Temperature sensor	Inside
B3	Blow out temperature sensor	Overheating protection
B4	Temperature sensor	External (optional)
B5	Exhaust gas temperature sensor	Overheating protection / flame monitor
E	Glow plug	–
F1	Fuse 24 V, 15 A / 12 V, 20 A	Blade fuse DIN 72581-3
F2	Fuse 1A	Blade fuse DIN 72581-3
F3	Fuse 1A	Not included in wiring harness
F4	Fuse 1A	Not included in wiring harness
H1	LED green (in Item S1)	ON indicator, fault code indicator

No.	Description	Remarks
H5	Bulb/LED	ON indicator, pumping device (max. 500 mA)
H6	LED (green, blue, white, red)	Operation indicator, Ready indicator, ON indicator, fault list
H7	Symbol on display	–
M1	Motor	Combustion air and heating air blower
P	SmartControl / MultiControl / UniControl / ThermoConnect2	(WBus)
S1	Control element (rotary switch)	ON/OFF switch and temperature setpoint sensor
S3	Switch	CO2 setting
S4	Pushbutton	External Quick Heating button (optional)
S5	Switch	Auxiliary drive / pumping device
S6	Switch, 1 or 2-pin	Disconnecter
S7	Battery disconnecter	Electronically controlled disconnecter (max. 500 mA)
V1/V2	Diode	Min. 500 mA (not included in wiring harness)
X1 – X8	Plug connection	To Item A2
X9	4-pin plug connection	–
X9 (a)	4-pin plug connection	To Item S1
X9 (b)	4-pin plug connection	To Item S
X9 (c)	4-pin plug connection	WBus, connection for SmartControl / MultiControl, UniControl, ThermoConnect2 or diagnostics
X9 (d)	4-pin plug connection	WBus, SmartControl / MultiControl connection
X9 (e)	4-pin plug connection	WBus temperature sensor connection
X10	4-pin plug connection	To Item P
X11	2-pin plug connection	To Item B4 (optional)
X13	2-pin plug connection	To Item Y1
X15	1-pin plug connection	To Item S3
X16	2-pin plug connection	Wiring harness connection DP42.4
X17	2-pin plug connection	Wiring harness connection DP42.4
X27	10-pin plug connection	To Item P3
X28	4-pin plug connection	To Item P3
Y1	Fuel pump	DP42.4
Y2	Solenoid valve / pump	Auxiliary drive / pumping device (max. 500 mA)
①	Positive from terminal 15/75 to connection 10: Continuous heating mode is possible in connection with quick heating function provided the ignition is switched on.	

No.	Description	Remarks
②	All heater versions: connection of W-bus diagnostics, SmartControl / MultiControl / UniControl or ThermoConnect2.	
③	CO ₂ setting (see workshop manual)	
④	Connection to terminal 30: Continuous heating mode is possible with ignition switched off.	
⑤	Grey and violet wires required for ADR function. Non-ADR vehicles: Insulate and tie back ends of wires.	
⑥	External room temperature sensor (optional)	
⑧	Pin 7 "Boost". Only "ambulance" heater version (door contact connected to terminal 31).	
⑩	Wiring harness adapter (optional)	
⑪	Switching capacity 500 mA	
⑮	Connection for SmartControl / MultiControl, switch and/or ThermoConnect2, analogue connection	

8.6 Pin assignments plug connection X7 (heater)

No.	Description
1	Output, battery disconnecter afterrunning signal / output, operating indicator
2	Power supply, control element / error code output
3	Output, battery disconnecter afterrunning signal / output, operating indicator
4	Power supply + (terminal 30)
5	Power supply – (terminal 31)
6	Input switch-on signal (ON/OFF)
7	Multifunction (ventilation, boost, ECO), only Boost activation for ambulance units
8	Setpoint sensor -
9	CO ₂ setting
10	Not used
11	Setpoint sensor +
12	W-bus

8.7 Pin assignments plug connection X27 (UniControl)

No.	Description
1	Terminal 31 (vehicle), battery -
2	WBus, data link for heater
3	Switch output, analogue switch-on signal for the heater
4	Switch input, button, analogue switch-on by a temporary earth
5	Terminal 30 (vehicle), battery +
6	Setpoint sensor - Temperature set point (only for analogue air heaters)
7	Setpoint sensor + Temperature set point (only for analogue air heaters)
8	- -
9	Terminal 58 (vehicle), illumination (dashboard illumination)
10	Terminal 15 (vehicle), ignition positive

8.8 Wiring Diagram

8.8.1 Air Top Evo 40 | 55 W-Bus

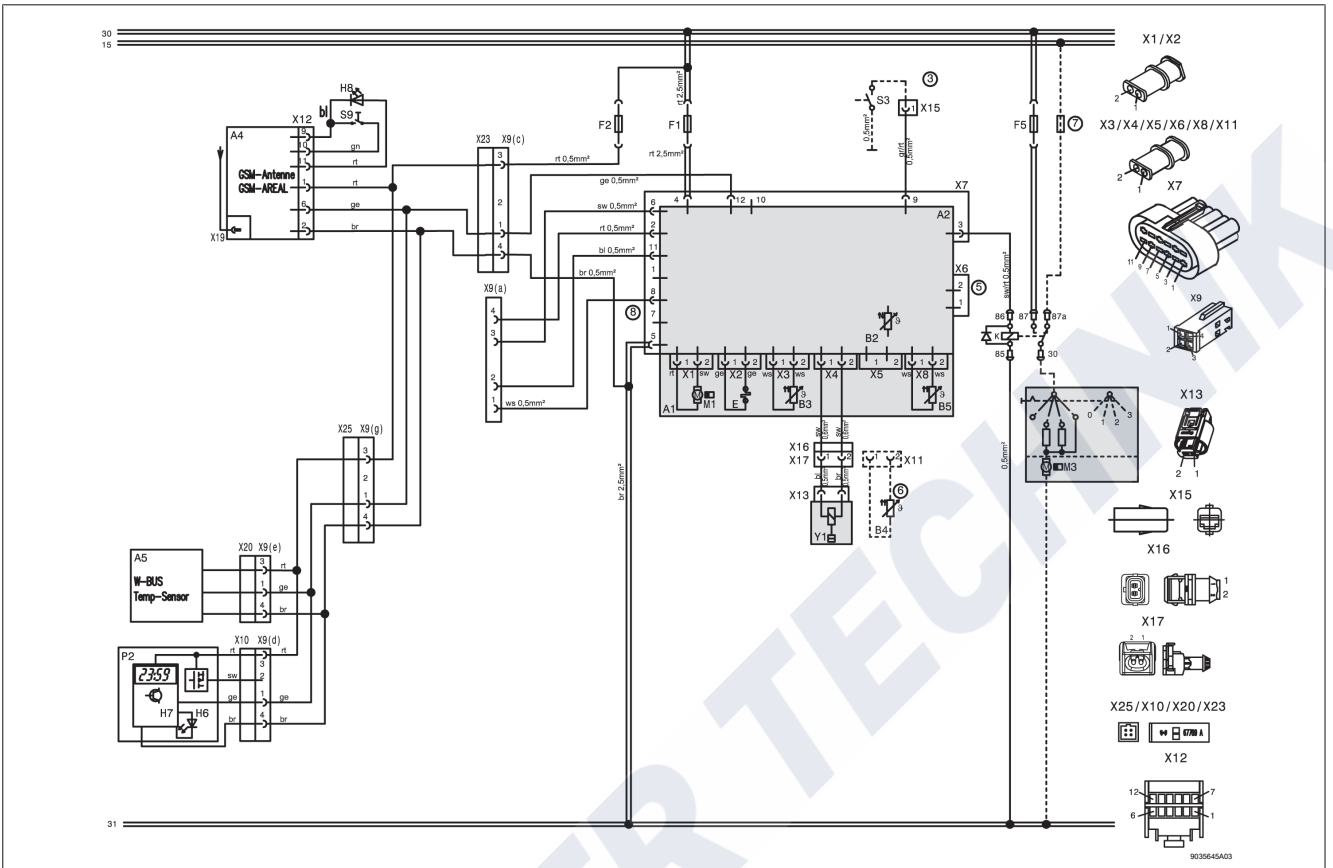


Fig. 22 Air Top Evo 40 | 55 W-Bus

8.8.2 Air Top Evo 40 | 55 MultiControl

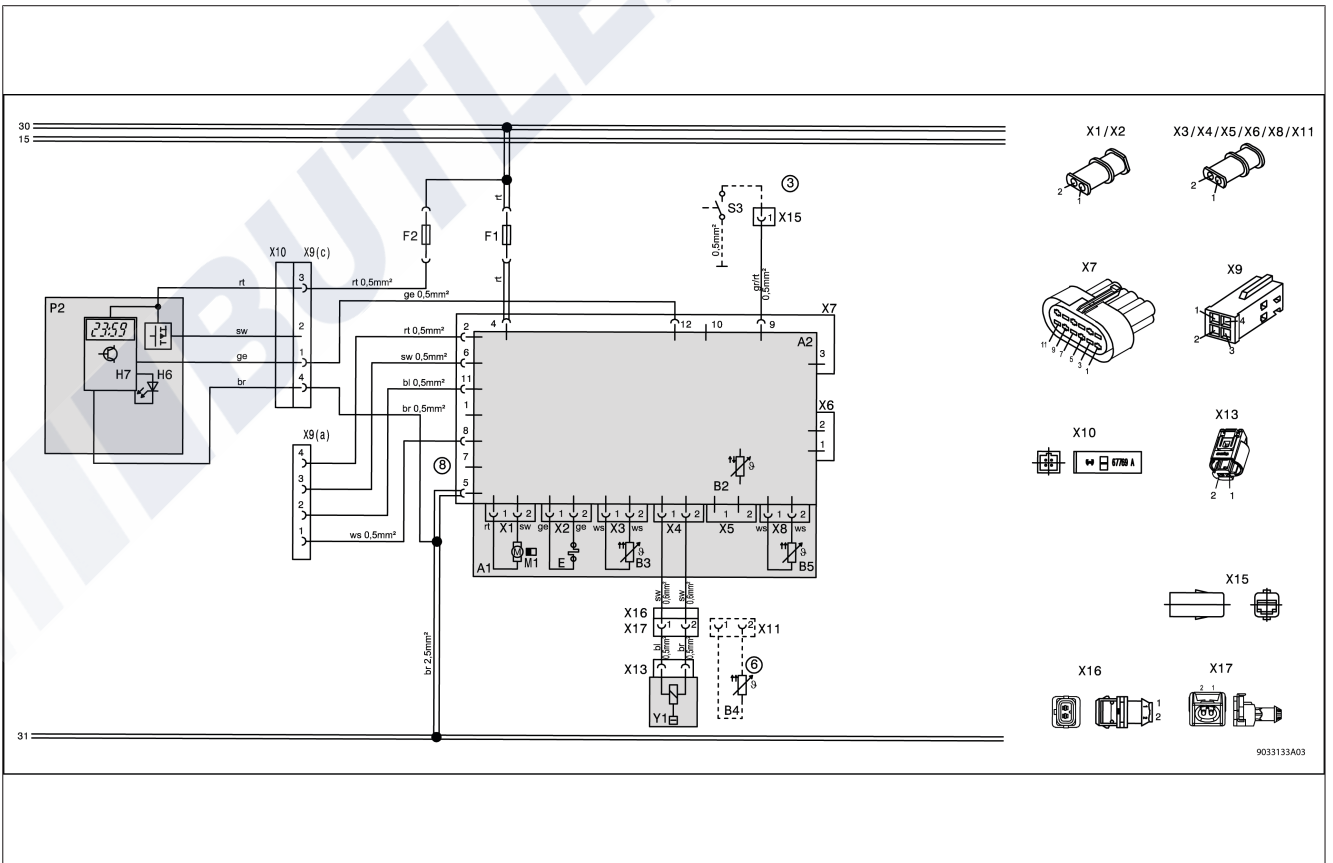


Fig. 23 Air Top Evo 40 | 55 MultiControl

8.8.3 Air Top Evo 40 | 55 Rotary switch

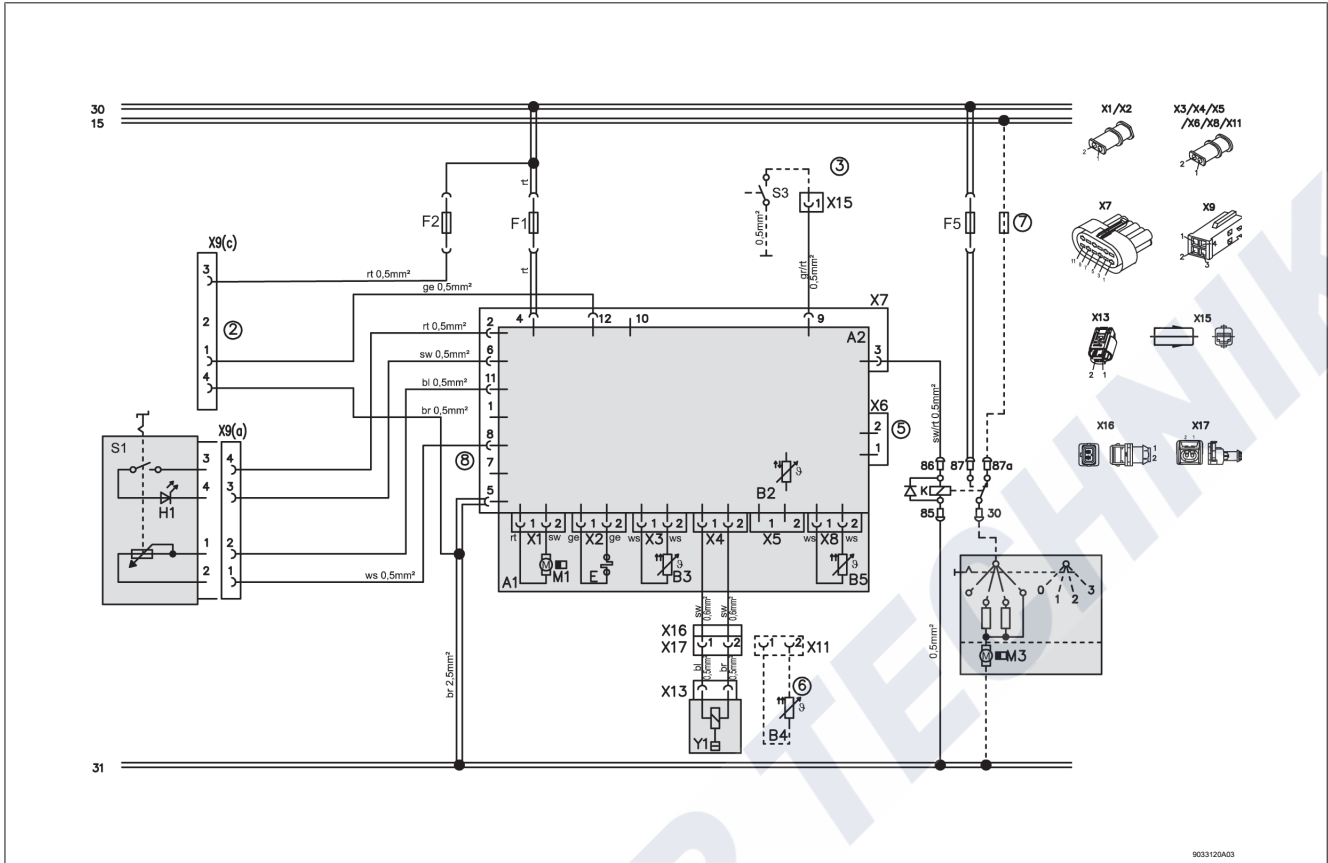


Fig. 24 Air Top Evo 40 | 55 Rotary switch

8.8.4 Air Top Evo 40 | 55 Rotary switch ADR

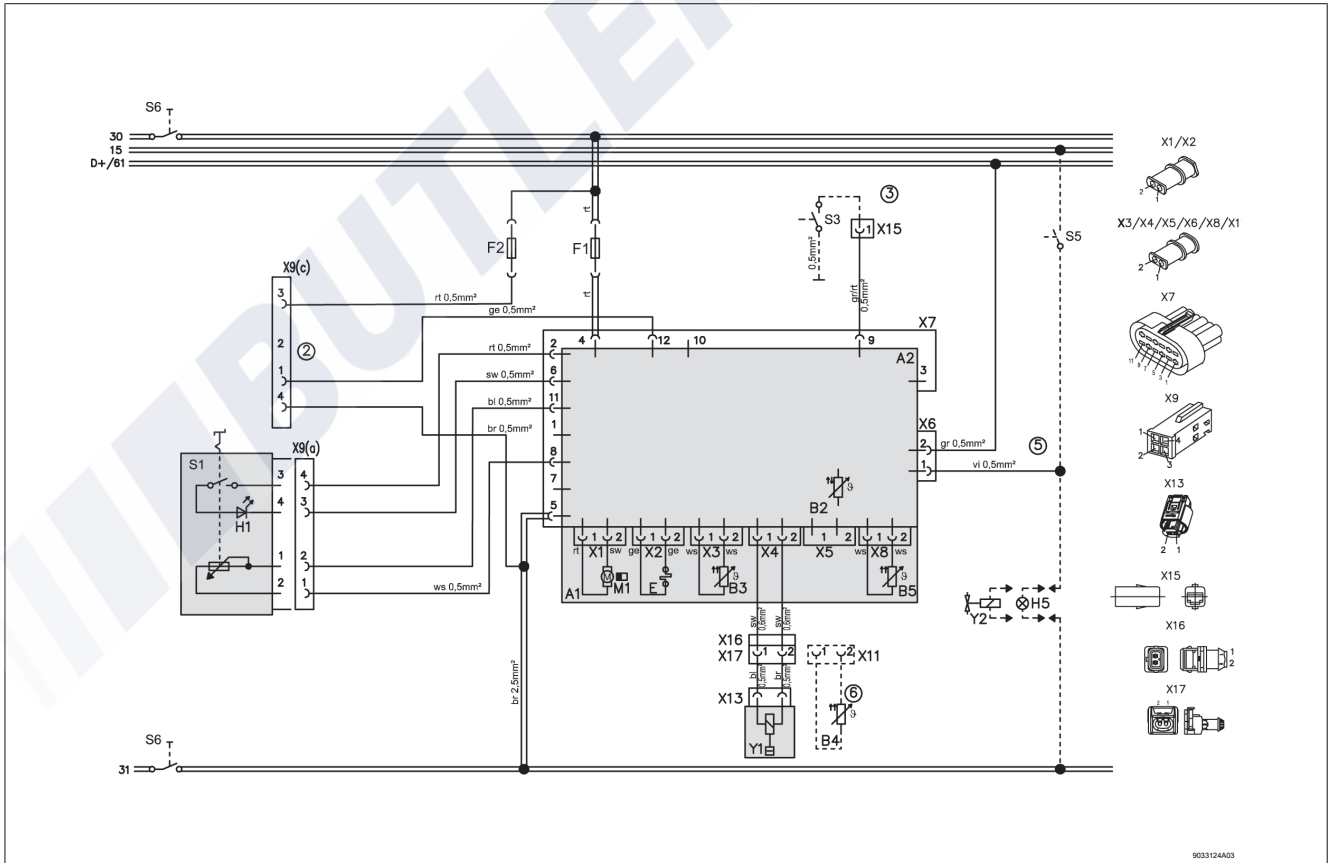


Fig. 25 Air Top Evo 40 | 55 Rotary switch ADR

8.8.5 Air Top Evo 40 | 55 SmartControl ADR

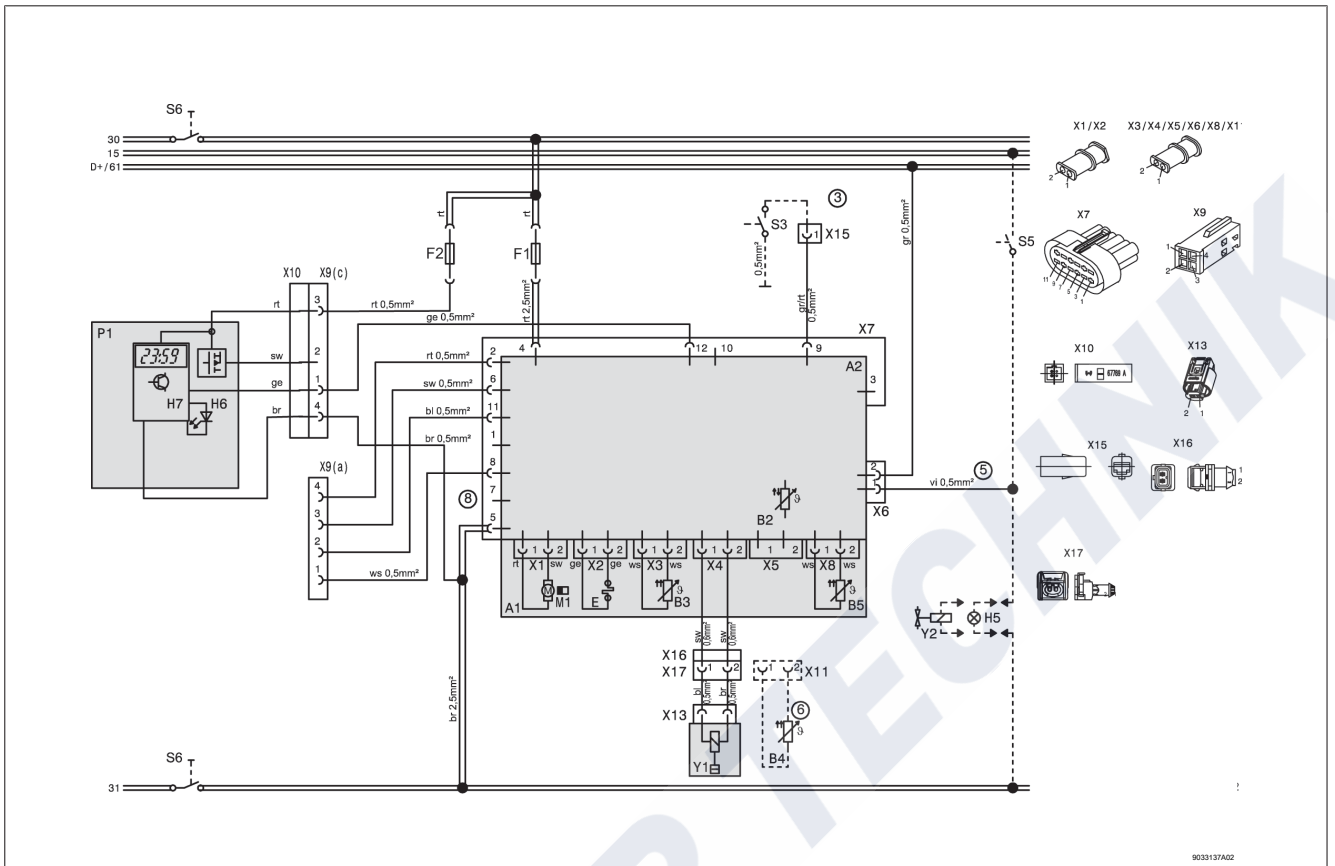


Fig. 26 Air Top Evo 40 | 55 SmartControl ADR

8.8.6 Air Top Evo 40 | 55 ThermoConnect2

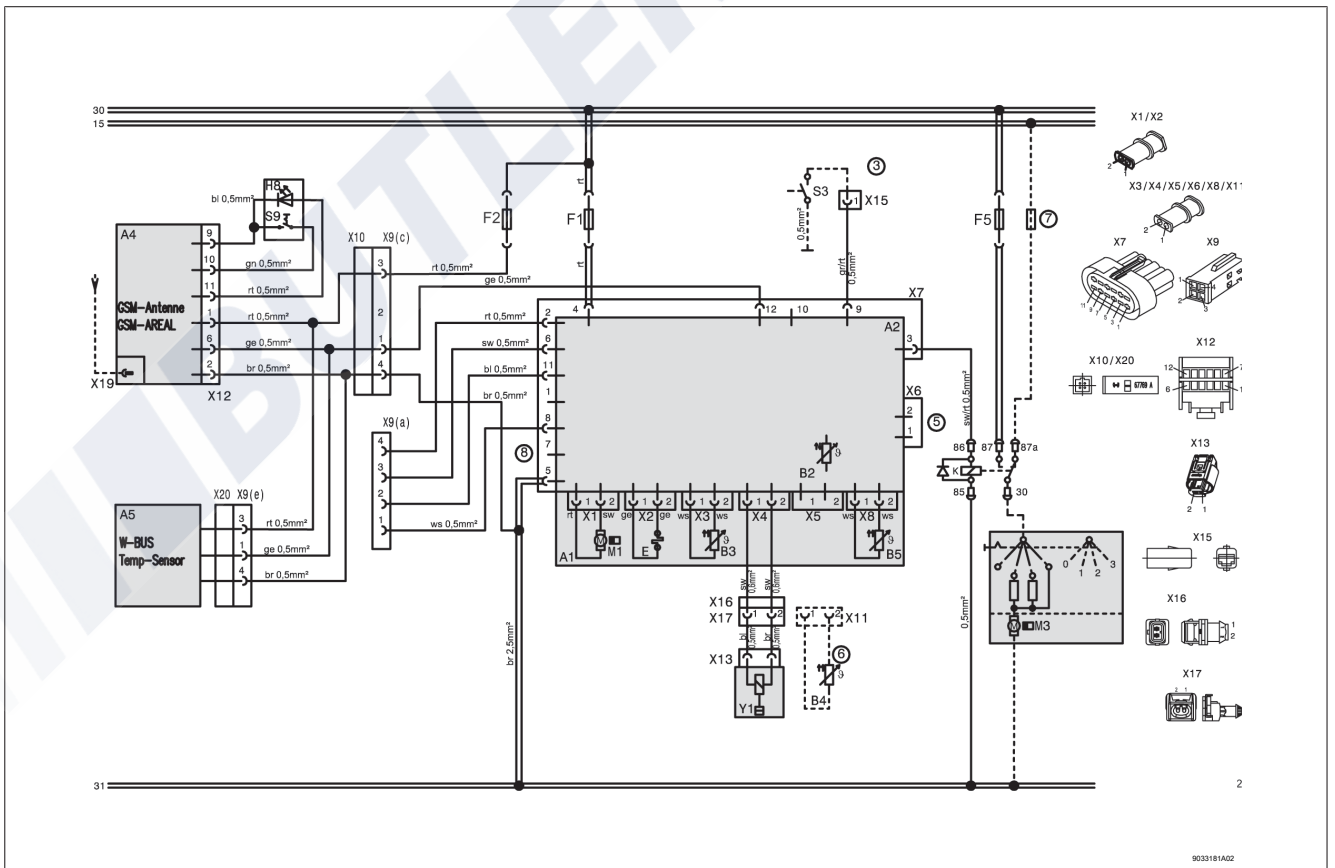


Fig. 27 Air Top Evo 40 | 55 ThermoConnect2

8.8.7 Air Top Evo 40 | 55 UniControl (with battery disconnecter)

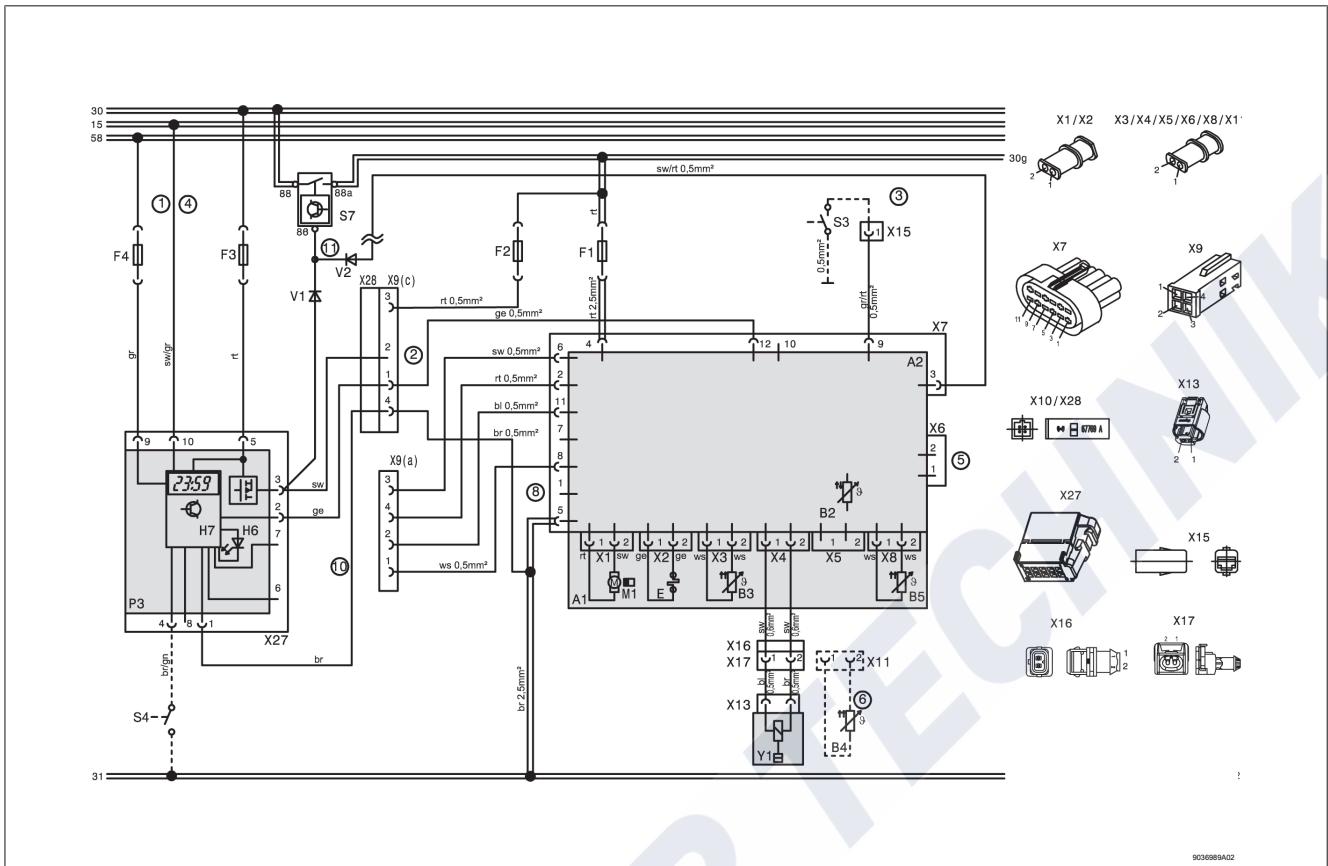


Fig. 28 Air Top Evo 40 | 55 UniControl (with battery disconnecter)

9 Initial start-up



Observe additional requirements from the operating and installation instructions for the Air Top Evo 40 | 55 and the control element.

- ✓ Heater is fully installed.
- ▶ Make sure the control unit cover is fitted in position.
- ▶ Bleed the fuel supply system using the Webasto Thermo Test PC Diagnostics.
- ▶ Switch on the heater via the control element (see control element operating instructions).

9.1 Product registration

- ▶ Register the product on the internet at:
<http://dealers.webasto.com>
- ▶ Hand over the registration document to the next owner or user of the unit.

10 Drilling template heater Air Top Evo 40 | 55

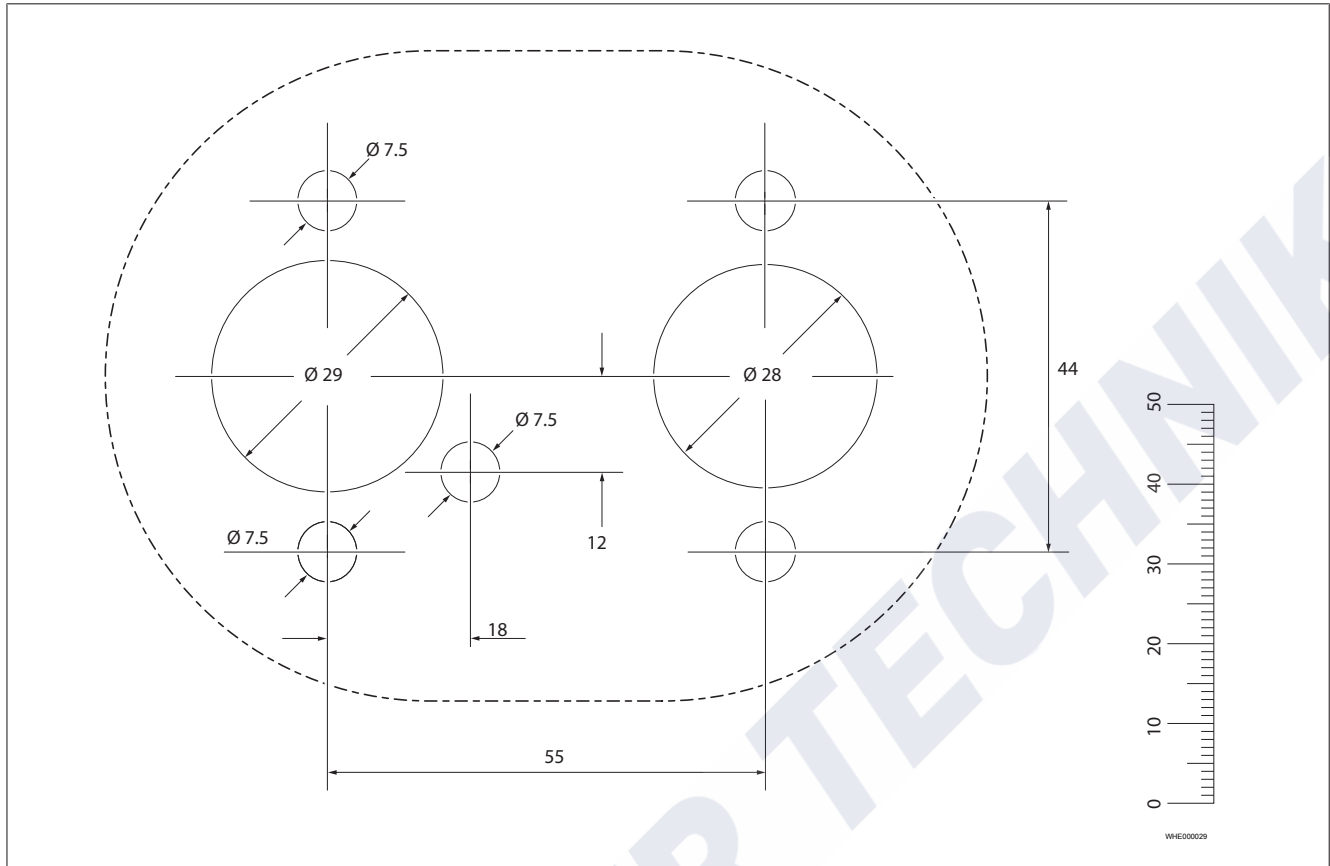


Fig. 29

11 Technical data

**NOTE**

The performance values (in brackets) apply for the extended heating capacity (boost function) that is activated temporarily during each start.

**NOTE**

The technical data apply under the following conditions: ambient temperature: +20°C, geodetic height: 0 m above sea level, rated voltage. The standard tolerances of ±10% for heaters shall apply if no limits are specified.

Heater	Air Top Evo 40 B	Air Top Evo 40 D	Air Top Evo 55 B	Air Top Evo 55 D
Type approval: EMC	E1 05 5529			
Type approval: Heating	E1 00 0385		E1 00 0386	
Design	Air heater with evaporator burner			
Heat flow over control range [kW] (boost)	1.7 to 3.5 (4.0)	1.5 to 3.5 (4.0)	1.7 to 5.0 (5.5)	1.5 to 5.0 (5.5)
Fuel	Petrol DIN EN 228	Diesel DIN EN 590 biodiesel DIN EN 14214 HVO DIN EN 15940	Petrol DIN EN 228	Diesel DIN EN 590 biodiesel DIN EN 14214 HVO DIN EN 15940
Fuel consumption over control range [kg/h] (l/h)	0.18 to 0.38 (0.43) (0.25 to 0.51 (0.54))	0.15 to 0.36 (0.41) (0.18 to 0.43 (0.49))	0.18 to 0.54 (0.59) (0.25 to 0.70 (0.80))	0.15 to 0.51 (0.56) (0.18 to 0.61 (0.67))
Rated voltage [V]	12	12 / 24	12	12 / 24
Operating voltage range [V]	10.5 to 16	10.5 to 16 / 20.5 to 31	10.5 to 16	10.5 to 16 / 20.5 to 31
Rated power consumption over control range [W] (boost)	15 to 40 (55)		15 to 95 (130)	
Permissible ambient temperature Heater (operation/storage) [°C]	-40 to +40 / -40 to +85			
Permissible combustion air intake temperature [°C]	-40 to +20			
Maximum permissible operating altitude [m above sea level]	2,200	2,200 High altitude: 5,500	2,200	
Setpoint temperature range [°C]	+5 to +35			
Max. permissible pressure loss in hot air system [hPa]	2.0		3.0	
Volumetric flow rate in cold/hot air system 0.5 hPa [m ³ /h] (boost)	max. 132 (140)		max. 200 (220)	
CO ₂ in exhaust gas: CO ₂ rated value full load [vol%]	10.0 ± 0.5			
Length / Width / Height [mm]	423 ± 2 / 162 ± 1 / 148 ± 1			
Heater weight [kg]	5.9			
IP class: Heater	IP5K4K			
IP Protection class: Fuel pump	IPX6 / IPX7 / IP6K9K			

These are the original instructions. The German language is binding.
You can request your language if it is missing. The telephone number of each country can be found in the Webasto service centre leaflet or the website of the respective Webasto representative of your country.

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