Air Heaters Workshop Manual

Air Top 2000 STC

Trade names:
Air Top 2000 STC B (petrol)
Air Top 2000 STC D (diesel)
Improper installation or repair of Webasto heating and cooling systems can cause fire or the leakage of deadly carbon monoxide leading to serious injury or death.

To install and repair Webasto heating and cooling systems you need to have completed a Webasto training course and have the appropriate technical documentation, special tools and special equipment.

Only genuine Webasto parts may be used. See also Webasto air and water heaters accessories catalogue.

NEVER try to install or repair Webasto heating or cooling systems if you have not completed a Webasto training course, you do not have the necessary technical skills and you do not have the technical documentation, tools and equipment available to ensure that you can complete the installation and repair work properly.

ALWAYS carefully follow Webasto installation and repair instructions and heed all WARNINGS.

Webasto rejects any liability for problems and damage caused by the system being installed by untrained personnel.
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1 Introduction

1.1 Contents and purpose

This workshop manual is designed to assist trained personnel in repairing both the petrol and the diesel versions of the Air Top 2000 STC air heaters.

1.1.1 Use of air heaters

The Webasto Air Top 2000 STC air heaters are designed:

- to heat cabins, boats, commercial vehicles, minibusses, vans/transporters, ambulances and motor homes.
- to defrost vehicle windows.

They are not approved for heating cargo areas used to carry dangerous goods/hazardous substances. The heaters operate independently of the engine and are connected directly to the fuel tank and the electrical system of the vehicle. They may be used for vehicles with either water or air-cooled engines.

1.2 Meaning of signal words

Throughout this manual, the signal words CAUTION, ATTENTION and NOTE have the following meanings:

**CAUTION**
This signal word is used to highlight operating instructions or procedures which, if not followed or not followed correctly, may result in personal injury or fatal accidents.

**ATTENTION**
This signal word is used to highlight operating instructions or procedures which, if not followed or not followed correctly, may result in damage to the equipment or its components.

**NOTE**
This signal word is used to draw your attention to a special feature.

1.2.1 General safety information

The mouth of the exhaust pipe should be installed facing downwards, to the side or, if the exhaust pipe passes under the floor of the vehicle, up to the side or rear limit of the driver’s cab or of the vehicle.

The function of important parts of the vehicle must not be adversely affected. It must not be possible for condensation or water to collect in the exhaust pipe. Drain holes may be used.

The electrical cables, switchgear and control units for the heater must be arranged in the vehicle such that their function is not impaired under normal operating conditions.

Compliance with §§ 45 and 46 StVZO (German road vehicle registration regulation) must be ensured for the installation of fuel lines and the installation of additional fuel tanks. The main points of this regulation:

- Fuel lines must be designed in such a way that torsion in the vehicle, engine movements and similar do not have a negative effect on their durability. They must be protected from mechanical damage.
- Parts that carry fuel must be protected from heat that could adversely affect their function and positioned such that dripping or evaporating fuel cannot collect or ignite on hot parts or on electrical equipment.

The heat exchanger of the air heater can be used for a maximum period of 10 years and must then be replaced with a genuine spare part by the manufacturer or an authorised workshop. A label must then be affixed to the heater showing the date of sale and the wording "Genuine Spare Part".

When you change the heat exchanger it is also necessary that you replace the overheating protection element (overheating sensor) to prevent possible malfunctions caused by using the old overheating sensor.

The Air Top 2000 STC heaters are prepared for interior installation and and sealing directly on the driver’s cab floor or wall. Non-release connections must be used in the interior for combustion air and exhaust pipes for Webasto accessories.

The seal between the heater mounting and the vehicle floor must always be installed otherwise harmful exhaust gases may get into the vehicle interior.

The heating air and combustion air intake openings must be positioned in such a way that no water can enter them when the vehicle is driven through water at permissible levels.

The heater must not be installed in the driver’s or passenger’s compartment of busses (vehicle class M2 and M3). If the heater is nevertheless installed in such a place, the casing must be tightly sealed from the vehicle interior. The casing must have sufficient external ventilation to ensure a maximum temperature of 40 °C is not exceeded in the box. Faults may occur if the temperature exceeds this level.

Due to the risk of explosion, the heater must be switched off at filling stations and facilities.

Due to the risk of explosion, the heater must be switched off wherever inflammable vapours or dust can form (e.g. in the vicinity of fuel, coal, wood dust or grain stores or similar).

Due to the risk of asphyxiation and poisoning, the heater must not be operated in enclosed areas such as garages and workshops without an emissions extraction system even if you use the timer.
In the event of prolonged smoke accumulation, unusual combustion noise or smell of fuel, the heater must be shut down by removing the fuse and must not be started again until it has been examined by Webasto-trained personnel. Liability claims can only be asserted for proven compliance with the maintenance and safety information by the claimant.

Installation regulations for Webasto fuel tanks for supplying fuel to heaters in vehicles:

- The tanks must not be installed in the passenger’s compartment or driver’s cab of busses.
- The fuel filler neck must not be inside the passenger’s compartment or driver’s cab in any vehicle.
- Petrol fuel tanks must not be installed directly behind the front panelling of the vehicle. They must be separated from the engine in such a way that in the event of an accident the fuel cannot ignite. This does not apply to tractor units with an open driver’s seat.

Due to the potential fire risk, the fuel lines (Mecanyl hose) must not make direct contact with the exhaust pipe and must be thermally insulated wherever necessary.

All fuel pipes must have sealed connections, they must not be damaged in any way and must be checked at regular intervals (at least at the same intervals as the vehicle inspection).

NOTE
If any damage or leaks are found on the fuel line, the heater must not be used until the damage has been rectified by an authorised Webasto workshop. Put the heater out of action by removing the fuse.

Overheating
Keep the heating air inlet and heating air outlet free of dirt and foreign objects. Dirty, blocked air lines can cause the heater to shut down due to overheating.

After the heater has shut down due to overheating, check that the air system is clear, remove any materials that may block the air flow and have any damage to the air lines repaired by an authorised Webasto workshop. The heater lock-out can then be cancelled by switching the heater off and on again. If this action does not produce the required success (if the heater overheats again), take it to a Webasto authorised workshop. Never remove the grill over the air inlet of the heater.

The air outlet jets or air vents with adjustable flaps must always be opened by a certain extent so that the air flow through the heater is not completely blocked. At least one air vent must be unclosable.

If the heater is installed in a storage area you must ensure that no flammable substances are kept in this area and that other material does not restrict the air supply to the heater.

Air lines must be securely fixed to the heater (pipe clips) and all other connection points (vents).

ATTENTION
The points described below must be avoided:

- Do not step on the heater and do not place or throw any heavy objects onto the heater.
- Do not place any items of clothing, fabrics or similar materials over the heater or in front of the heating air intake side and the heating air outlet.
- The flow of hot air from the heater must not be restricted or blocked by highly flammable substances or materials such as rags, cleaning wool etc.
- Flammable or explosive substances and gasses must not be placed near or in contact with the heater, the hot air line, the hot air flow or the exhaust pipe.
- The heater must not be cleaned with a high-pressure cleaner.
- Do not frequently switch off the heater at the main battery switch or battery disconnector otherwise the heater may suffer long-term damage and malfunctions.

NOTE
Failure to follow the installation instructions and the notes contained therein will lead to all liability being refused by Webasto. The same applies if repairs are carried out incorrectly or with the use of parts other than genuine spare parts. This will result in the invalidation of the type approval for the heater and therefore of its homologation / EC type licence.

Carefully read the operating instructions before operating the heater.
2 General description

The Air Top 2000 STC air heater is based on the evaporator principle and essentially consists of:

- Drive unit (combustion air fan, heating air fan and drive motor)
- Heat exchanger
- Burner with combustion chamber
- Control unit
- Glow plug
- Housing parts
- Base seal

Fig. 201 Air heater Air Top 2000 STC

The following control and monitoring components are integrated in the heater:
- Control unit with room temperature sensor
- Flame monitor (petrol heater only)
- Glow plug
- Overheating sensor

All Air Top 2000 STC heaters can also be controlled using an optional external room temperature sensor.

The fuel is supplied from the external fuel tank by a fuel pump.

2.1 Drive unit

The drive unit consists of the drive motor, combustion air fan, heating air fan and the intake casing.

The combustion air fan supplies the air required for the combustion process through the combustion air inlet into the combustion chamber.

The heating air fan feeds the hot air from the hot air inlet via the heat exchanger to the hot air outlet.

Fig. 203 Drive unit

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2.2 Heat exchanger

In the heat exchanger, the heat generated by the combustion process is transferred to the air delivered by the heating air fan.

Fig. 204  Heat exchanger

2.3 Burner with combustion chamber

In the burner, the fuel is distributed over the metal fibre evaporator (mesh) in the combustion chamber. The fuel/air mixture burns in the combustion chamber, thus heating the heat exchanger.

Fig. 205  Burner with combustion chamber

2.4 Control unit

The control unit is the central component for ensuring trouble-free operation. It monitors the components, evaluates the sensor signals and controls heating operation.

Fig. 206  Control unit

2.5 Flame monitor (petrol heater only)

The flame monitor is a low-impedance PTC resistor which changes its resistance as a function of the heat emitted by the flame. This change in resistance is evaluated by the control unit so that the flame status is monitored throughout the heating operation.

Fig. 207  Flame monitor
2 General description

2.6 Glow plug

The fuel/air mixture is ignited by the glow plug when the heater is started. The glow plug is designed as an electrical resistor and is positioned in the burner on the side opposite the flame.

Fig. 208 Glow plug

2.7 Overheating sensor

The overheating sensor measures the temperature in the fin area of the heat exchanger while the heater is operating. The control unit evaluates the signal, regulates the heating air outlet temperature and controls the overheating shut-down function.

Fig. 209 Overheating sensor

2.8 Fuel pump

The fuel pump is a combined delivery, metering and a shut-off system for supplying fuel to the heater. The Air Top 2000 STC heater must be operated with the fuel pump DP 42.

Fig. 210 Fuel pump DP42 (petrol)

Fig. 211 Fuel pump DP42 (diesel) with diaphragm damper

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3 Function description

3 Functional description

3.1 Control element

The control element is used to:

- Switch the heater on and off.
- Set the required room temperature (intake temperature between approx. 5 °C and 35 °C).
- Reset the heater after a malfunction.
- Display fault codes:
  - Control elements with display: the fault code is shown on the display.
  - Control elements without display: the fault code is indicated by the indicator lamp flashing in defined sequences.

NOTE

ADR operation:
The heater is in ADR lock-out mode after an ADR shutdown. This mode is cancelled after switching the heater off and on again.

3.2 Switching on

Set the control element to the required temperature.

The heater will start up if the heating air temperature is lower than the set temperature.

NOTE

Only the heating air fan will start up if the room temperature is higher than the set temperature.
The heating air fan will not start up if an external room temperature sensor is connected.

The flame monitor is checked. If the flame monitor now signals “light”, the system will attempt to cool the flame monitor for 60 seconds. If the flame monitor still signals “light” the control unit will be locked out. If there is a malfunction in any another monitored component fault lock-out will take place with no afterrunning period.

Start

When the heater is switched on, the ON indicator lamp comes on and the glow plug is switched on (clocked). The motor of the heating and combustion air fan is set to approx. 50% of its maximum speed.

The fuel pump starts after approx. 40 seconds and the flame begins to form. To improve the starting characteristics, the fuel pump and the combustion air fan are started at different frequencies and speeds. After a further 95 seconds (petrol) or 110 seconds (diesel) the glow plug is switched off and the presence of a flame established.

Automatic restart

The starting procedure will be repeated if no flame is detected. The glow plug is switched on again (clocked). The motor of the heating and combustion air fan is set to approx. 25% of its maximum speed.

The fuel pump starts after approx. 30 seconds (petrol) or 50 seconds (diesel) and the flame begins to form. After a further 65 seconds (petrol) or 90 seconds (diesel) the glow plug is switched off and the presence of a flame established.

If the heater again fails to ignite properly, after a 180 second fault afterrun phase at maximum speed the heater will be shut down and is in fault lock-out mode.

NOTE

The heater will assume fault lock-out mode after a restart. Briefly switch the heater off and on (for at least 2 seconds) to reset fault lock-out.

3.3 Heating mode

Combustion gasses flow through the heat exchanger during heater operation. The combustion heat is transferred to the walls of the heat exchanger, absorbed by the heating air blown in by the heating air fan and blown into the vehicle interior.

The temperature of the heating air intake is measured by a room temperature sensor on the intake side of the heater or an external room temperature sensor. If the measured temperature is lower than the value set on the control element, the heating capacity will be increased to maximum.

To extend the service life of the burner the delivery rate from the fuel pump is reduced for 10 seconds every 10 minutes during continuous operation.

In addition, heating mode is interrupted every 8 hours in the same way as for a control pause.

3.4 Control mode

In control mode, the speed of the heating and combustion air fan and the fuel pump delivery rate are dependent on the heating capacity. The glow plug is switched off.

3.5 Control pause

The heating capacity is reduced on reaching the temperature set on the control element. The speed of the heating and combustion air fan and the delivery rate of the fuel pump are reduced.
If, at minimum heating capacity, the intake temperature set on the control element is exceeded, the fuel pump will be shut down and combustion stops. To allow the flame to burn out properly, the speed of the heating and combustion air fan drops to partial load speed after 20 seconds, returns to the initial speed after 15 seconds and then drops to the control pause speed after 3 minutes where it remains during the entire control pause phase.

The control pause speed for boat heaters is 0.

The heater will restart if the temperature at the room temperature sensor drops below the set temperature.

**NOTE**
Changes to the settings on the control element are implemented by the control unit/heater with a time delay.

### 3.6 Switching off

The ON indicator lamp on the control element goes out when the heater is switched off. If no fuel has yet been delivered or if the heater is in control pause mode, the heater will be switched off immediately with no afterrunning period.

If fuel delivery has already begun it will stop immediately when the heater is switched off. The heater is switched off in the same way as the transition from control mode to control pause. The heater is then switched off automatically.

**NOTE**

It is possible to switch the heater back on during the afterrunning period. In this case, afterrunning is completed and the heater is then restarted.

### 3.7 Heater functions in ADR vehicles

**NOTE**

Only for Air Top 2000 STC diesel heaters that are installed in vehicles for transporting dangerous goods (ADR):

Afterrunning period will remain unchanged if the heater is switched off at the control element.

A brief afterrunning period (max. 40 seconds) is started automatically when:

- The vehicle’s engine is shut down
- A pumping device is placed into operation.

The control unit is in “fault lock-out” mode after an ADR shut-down. The control element must be set to “OFF” before starting up again.

### 3.8 Fault switch-off

The control unit detects faults in individual heater components and malfunctions during start-up and operation. The heater shuts down and assumes fault lock-out when:

- No repeated or faulty start-up
- Room temperature sensor defective
- Overheating sensor interrupted or short-circuited
- Overheating sensor installed incorrectly
- Glow plug interrupted or short-circuited
- Drive motor overloaded or blocked or short-circuited or interrupted
- Flame monitor interrupted or short circuited
- Fault in fuel pump electrical circuit or in overheating protection (only during start phase)
- Undervoltage below 10.5 V/21 V for longer than 20 seconds
- Overvoltage above 16 V/32 V for longer than 6 seconds
- Control unit defective

The fuel supply shuts down in the event of overheating. The heater continues to run (afterrunning period) as when switched off manually. Following the afterrunning period the control unit is in fault lock-out mode if the count of the overheating counter is greater than the value programmed in the data set (currently 20).

- Control element with display: the overheating fault code is shown on the display.
- Control element without display: the overheating fault code is indicated by the operating indicator flashing in defined sequences.

Rectify fault.

Briefly switch the heater on and off (for at least 2 seconds) to reset fault lock-out.

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3 Function description

3.8.1 Fault monitoring

Overheating, incorrect start and flame failure faults are counted and, after the maximum number of permissible faults have been exceeded, result in heater lock-out.

The incorrect start counter is incremented by 1 each time the heater fails to start and decremented by 1 each time it starts correctly, but never falls below 0. If the incorrect start counter reaches the maximum permissible value of 7, this indicates that the heater is in heater lock-out mode (HGVP).

The fault counter is incremented by 1 for each malfunction, which does not have its own counter. The fault counter is reset to 0 at the start of control mode. If the fault counter reaches the maximum permissible value of 10, this indicates that the heater is in heater lock-out mode.

The overheating counter is incremented by 1 each time the heater overheats. If the overheating counter reaches the maximum permissible value of 20, this indicates that the heater is in heater lock-out mode.

The flame interruption counter (FAZ) is incremented by 1 each time the flame fails during heating mode. The counter is decremented by 1 each time the heater assumes control mode.

If the flame interruption counter reaches a value of 3 the heater will assume fault lock-out mode and the permanent flame interruption counter is incremented by 1. In control mode, the permanent flame interruption counter is decremented by 1. When the heater is burning properly again, the permanent flame interruption counter will return to 0 after a few control cycles. If the permanent flame interruption counter exceeds the maximum permissible value of 3, the heater will assume heater lock-out mode.

3.8.2 Resetting fault switch-off

1. Switch on the heater
2. There is a fault and it is detected by the control unit as a malfunction
3. The fault code is shown on the control element
4. If set, cancel heater lock-out (as described in the following)
   4.1. The heater detects a fault as a malfunction
   4.2. Fault switch-off followed by fault lock-out
   4.3. The fault code is shown on the control element
5. Switch off the heater
6. Determine cause of fault (e.g. with or without fault code, visual inspection of fuses and plug connections, ...)
7. Rectify fault
8. Switch on the heater
9. Reset fault lock-out
10. The heater assumes control mode

Certain faults add to the fault count in the fault code memory. The heater assumes heater lock-out mode when the number of faults in the fault code memory exceeds a limit value. The maximum number of fault in the fault code memory and the limit value of the fault code memory is defined by Webasto.

Reset heater lock-out
Heater lock-out can be reset:
- With Webasto Thermo Test PC diagnostics (WTT)
- or by switching on the heater.
  Pull fuse F1 for at least 10 s.
  Switch off the heater.
  Reinsert fuse F1.
  Switch on the heater.

Reset permanent heater lock-out
Only for “OE” heater variants that are integrated in bus systems.
The lock-out can only be released with the vehicle-specific computer diagnosis system.
4 Technical Data

Wherever no limit values are specified, the technical data in the table refer to the standard heater tolerances of ±10% at an ambient temperature of +20 °C and at rated voltage under standard conditions.

Electrical components:
The control unit, drive motor for heating air and combustion air fan as well as the glow plug are designed for 12 Volt or 24 Volt.

The temperature sensor and flame monitor (only petrol heater) are not designed for specific voltages.

### 4.1 General technical data

<table>
<thead>
<tr>
<th>Heater</th>
<th>Operation</th>
<th>Air Top 2000 STC B</th>
<th>Air Top 2000 STC D</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Type approval</strong></td>
<td>EMC</td>
<td>E1 R10- 04 1085</td>
<td>E1 R122- 00 0216</td>
</tr>
<tr>
<td><strong>Design</strong></td>
<td>Air heater with evaporator burner</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Heat flow</strong></td>
<td>Control range</td>
<td>1.0 - 2.0 kW</td>
<td>0.9 - 2.0 kW</td>
</tr>
<tr>
<td><strong>Fuel</strong></td>
<td>Petrol</td>
<td>DIN EN 228</td>
<td>Diesel/FAME</td>
</tr>
<tr>
<td></td>
<td>DIN 51625</td>
<td>DIN EN 590</td>
<td>DIN 51603</td>
</tr>
<tr>
<td></td>
<td></td>
<td>DIN EN 14214</td>
<td></td>
</tr>
<tr>
<td><strong>Fuel consumption</strong></td>
<td>Control range</td>
<td>0.1 - 0.2 kg/h (0.14 - 0.27 l/h)</td>
<td>0.1 - 0.21 kg/h (0.12 - 0.24 l/h)</td>
</tr>
<tr>
<td><strong>Rated voltage</strong></td>
<td>12 Volt</td>
<td>12 / 24 Volt</td>
<td></td>
</tr>
<tr>
<td><strong>Operating voltage range</strong></td>
<td>10.5 - 16 Volt</td>
<td>10.5 - 16 / 20.5 - 31 Volt</td>
<td></td>
</tr>
<tr>
<td><strong>Rated power consumption</strong></td>
<td>Control range</td>
<td>14-29 W</td>
<td></td>
</tr>
<tr>
<td><strong>Permissible ambient temperature:</strong></td>
<td></td>
<td>-40 to + 40 °C</td>
<td>-40 to + 85 °C</td>
</tr>
<tr>
<td><strong>Heater:</strong></td>
<td>- Operation</td>
<td>-40 to + 20 °C (petrol), -40 to + 30 °C (diesel),</td>
<td>-40 to + 85 °C</td>
</tr>
<tr>
<td></td>
<td>- Storage</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Fuel pump:</strong></td>
<td>- Operation</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Storage</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Permissible combustion air intake temperature</strong></td>
<td></td>
<td>-40 to + 20 °C</td>
<td>-40 to + 20 °C</td>
</tr>
<tr>
<td><strong>Adjustment range for interior temperature</strong></td>
<td>Control range</td>
<td>+5 to + 35 °C</td>
<td></td>
</tr>
<tr>
<td><strong>Volumetric heating air flow rate at motor speed</strong></td>
<td>at 0.5 mbar</td>
<td>max. 93 m³/h</td>
<td></td>
</tr>
<tr>
<td></td>
<td>at 4750 U/min</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>CO₂ in exhaust gas (permitted function range)</strong></td>
<td>1 kW</td>
<td>5.0 - 8.0 %</td>
<td>5.0 ... 8.0 %</td>
</tr>
<tr>
<td></td>
<td>2 kW</td>
<td>9.0 - 12.5 %</td>
<td>9.0 ... 12.5 %</td>
</tr>
<tr>
<td><strong>Heater dimensions</strong></td>
<td></td>
<td>Length 311 ± 2 mm</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Width 120 ± 1 mm</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Height 121 ± 1 mm</td>
<td></td>
</tr>
<tr>
<td><strong>Weight</strong></td>
<td></td>
<td>2.6 kg</td>
<td></td>
</tr>
</tbody>
</table>

**Fig. 401** Technical Data Air Top 2000 STC
## 4.1 Setpoints

<table>
<thead>
<tr>
<th>Heater</th>
<th>Operation</th>
<th>Air Top 2000 STC B and Air Top 2000 STC D</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>12 Volt</td>
</tr>
<tr>
<td></td>
<td></td>
<td>24 Volt</td>
</tr>
<tr>
<td>Glow plug</td>
<td>At 25 °C Test current: &lt; 5 mA</td>
<td>Red mark</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.263 - 0.323 Ohm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Green mark</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1.125 - 1.375 Ohm</td>
</tr>
<tr>
<td>Drive motor</td>
<td>Outside</td>
<td>&lt; 6 Ohm</td>
</tr>
<tr>
<td>Overheating temperature sensor</td>
<td>at 25 °C</td>
<td>2 - 2.5 Ohm</td>
</tr>
<tr>
<td>Undervoltage shut-down</td>
<td></td>
<td>≤ 10.5 V</td>
</tr>
<tr>
<td>(tripping time &gt; 20 s)</td>
<td></td>
<td>≤ 20.5 V</td>
</tr>
<tr>
<td>Overvoltage shut-down</td>
<td></td>
<td>≥ 15 V</td>
</tr>
<tr>
<td>(tripping time &gt; 6 s)</td>
<td></td>
<td>≥ 31 V</td>
</tr>
<tr>
<td>Flame monitor (cold test)</td>
<td>At 25 °C Test current: &lt; 5 mA</td>
<td>2.6 - 3.4 Ohm</td>
</tr>
<tr>
<td>Flame monitor (hot test)</td>
<td>At 800 – 1000 °C Test current: &lt; 5 mA</td>
<td></td>
</tr>
<tr>
<td></td>
<td>(ceramic rod red-hot over approx. 20 mm length)</td>
<td>12 - 15 Ohm</td>
</tr>
</tbody>
</table>

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5 Troubleshooting

5.1 General information

This section describes how to identify and remedy faults in the Air Top 2000 STC heater.

If a malfunction occurs, a fault code will be shown on the display or the ON indicator lamp will flash (on control elements with no display). The heater can be additionally checked with a personal computer (see operating instructions for Webasto Thermo Test PC Diagnostics).

**ATTENTION**

Troubleshooting assumes detailed knowledge of the design and functional principle of the individual heater components and must only be carried out by specifically trained personnel.

If in doubt, refer to Section 2 and 3 for information on how the functions interact.

NOTE

For ADR operation only

The control unit is in “fault lock-out” mode after an ADR shutdown or the operating voltage has been applied by switching on the main switch in the vehicle and setting the control element to ON. Before restarting the heater, the control element must be set to “OFF” or the Quick Heat button on the combination timer pressed.

**ATTENTION**

Troubleshooting is generally restricted to locating faulty components. The following potential sources of malfunction are not taken into account as they should always be checked to rule them out as the cause of fault:

- Corroded connectors
- Loose plug connectors
- Poor crimp contacts on connectors
- Corroded cables and fuses
- Corroded battery terminals

The electrical plug connections at the control unit must be disconnected to check individual components.

Carry out a function check in the vehicle after rectifying after each fault.

5.2 General fault symptoms

The following table (Fig. 501) lists the possible fault symptoms.

<table>
<thead>
<tr>
<th>Fault symptom</th>
<th>Possible cause</th>
<th>Corrective measures</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heater cuts out automatically</td>
<td>No combustion after start and restart</td>
<td>Briefly switch heater off and on again</td>
</tr>
<tr>
<td></td>
<td>ON indicator lamp flashes</td>
<td>Briefly switch heater off and on again</td>
</tr>
<tr>
<td></td>
<td>Flame goes out during operation</td>
<td>Check heating air routing for free passage, allow heater to cool, briefly switch heater off and on again</td>
</tr>
<tr>
<td></td>
<td>ON indicator lamp flashes</td>
<td>Charge battery</td>
</tr>
<tr>
<td></td>
<td>Heater overheating</td>
<td>Briefly switch heater off and on again</td>
</tr>
<tr>
<td></td>
<td>ON indicator lamp flashes</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Battery voltage too low</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Heater emits black smoke</td>
<td>Combustion air and/or exhaust system blocked</td>
<td>Check combustion-air and exhaust-gas routing for free passage</td>
</tr>
</tbody>
</table>

Fig. 501 General fault symptoms
5 Troubleshooting

5.3 Fault symptoms during operation

The following table (Fig. 502) lists the possible fault symptoms during operation which should be checked first. In the event of a malfunction, the fault is to be located and rectified with the aid of this table. It is important to ensure that the fault symptom is clearly identified.

If the fault symptom is not included in this table, or if the malfunction cannot be found under the specific fault symptom, the fault can be determined by means of the fault codes as described in the following tables (Section 5.4 and 5.5).

In an emergency you can contact our technicians on our Service Hotline.

<table>
<thead>
<tr>
<th>Fault symptom</th>
<th>Occurrence</th>
<th>Possible cause</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heater will not start and LED on control element not lit</td>
<td>Immediate</td>
<td>Incorrect wiring, defective fuse</td>
</tr>
<tr>
<td>Heater will not start, but LED lit</td>
<td>Immediate</td>
<td>The heater immediately assumes control pause mode when switched on; the control pause speed for a boat heater is 0 rpm.</td>
</tr>
</tbody>
</table>

Fig. 502  Fault symptoms during operation

NOTE

A fault code can be shown as follows:

- MultiControl and SmartControl control element:
  The malfunction is shown in the form of a fault code which begins with F and a hexadecimal combination of numbers and/or letters (F HEX).
  See “5.4 Fault code output (hexadecimal / Webasto Thermo Test)” on Page 503.

- Control elements with display (not MultiControl/SmartControl):
  The malfunction is shown in the form of a fault code which begins with F and a two-number combination (FXX).
  See “5.5 Fault code output (flashing or FXX output)” on Page 506.

- Control elements with indicator lamp:
  the malfunction is indicated in the form of a flash code. After 5 fast flash pulses, the fault code is output by a sequence of long flash pulses. The long flash pulses must be counted.
  See “5.5 Fault code output (flashing or FXX output)” on Page 506.
### 5.4 Fault code output (hexadecimal / Webasto Thermo Test)

<table>
<thead>
<tr>
<th>Fault code output:</th>
<th>Fault message</th>
<th>Fault details</th>
<th>Recommended measures</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEX</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>00</td>
<td>No error</td>
<td>No error</td>
<td>No action necessary</td>
</tr>
<tr>
<td>01</td>
<td>Defective control unit</td>
<td>Defective control unit, wrong end-of-line programming or coolant temperatur sensor (at water heaters) failure</td>
<td>Replace control unit</td>
</tr>
<tr>
<td>02</td>
<td>No start</td>
<td>After start-up has been repeated, combustion still fails to occur</td>
<td>1) Check for fault in air intake and exhaust systems 2) Check for fault in fuel system 3) Check fuel pump 4) Electrical check of glow plug</td>
</tr>
<tr>
<td>03</td>
<td>Flame failure</td>
<td>The flame went out during operation and combustion.</td>
<td>See error 02</td>
</tr>
<tr>
<td>04</td>
<td>Supply Voltage too high</td>
<td>Supply voltage was too long above maximum threshold value</td>
<td>Check system voltage</td>
</tr>
<tr>
<td>05</td>
<td>Flame was detected prior to combustion</td>
<td>Flame detector signals flame before combustion operation</td>
<td>1) Check for fault in air intake, exhaust systems 2) Check for fault in fuel system 3) Check fuel pump 4) Electrical check of glow plug</td>
</tr>
<tr>
<td>06</td>
<td>Heating unit overheated</td>
<td>Overheat protection has been activated or the temperature at the heat exchanger has exceeded the upper limit</td>
<td>1) Check for fault in air intake/blow-out side, exhaust systems 2) Check for fault in fuel system</td>
</tr>
<tr>
<td>07</td>
<td>Heater lock-out</td>
<td>Heater interlocked</td>
<td>1) Reset heater lock-out and attempt restart 2) Read out further fault messages and work through instructions Reset heater lock-out: switch on heater. Pull fuse F1 for at least 10 s. Switch off heater. Reinsert fuse F1. Switch on the heater. <strong>NOTE</strong> Following fault occurred several times: Fault counter: $&gt; 10x$ False start counter: $&gt; 7x$ Overheating counter: $&gt; 20x$</td>
</tr>
<tr>
<td>08</td>
<td>Fuel pump short circuit</td>
<td>Fuel pump has short circuit to ground</td>
<td>Electrical check of fuel system</td>
</tr>
<tr>
<td>09</td>
<td>Combustion air fan short circuit</td>
<td>Combustion air fan has short circuit to ground</td>
<td>Electrical check of combustion air fan motor</td>
</tr>
<tr>
<td>11</td>
<td>Wrong fuel coding</td>
<td>Incorrect parameter block or wrong heater (diesel/gasoline) used</td>
<td>Replace control unit</td>
</tr>
</tbody>
</table>
## 5 Troubleshooting

<table>
<thead>
<tr>
<th>Fault code output:</th>
<th>Fault message</th>
<th>Fault details</th>
<th>Recommended measures</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>HEX</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>W-bus comm. failure</td>
<td>W-Bus comm. failure</td>
<td>1) Check for fault in area of W-bus comm./W-bus control element/W-bus Telestart  2) Replace control unit</td>
</tr>
<tr>
<td>14</td>
<td>Temperature sensor short circuit (internal, external)</td>
<td>Temperature sensor has short circuit to ground</td>
<td>Electrical check of external/internal temperature sensor</td>
</tr>
<tr>
<td>15</td>
<td>Combustion air fan blocked</td>
<td>Combustion air fan is blocked</td>
<td>1) Check for fault in fan motor  2) Heating air intake fan wheel snagging or jammed  3) Combustion air intake fan wheel snagging or jammed</td>
</tr>
<tr>
<td>17</td>
<td>Gradient exceedance</td>
<td>The temperature rise at the heat exchanger has exceeded the upper limit.</td>
<td>Check for fault in air intake/blow-out side, exhaust systems</td>
</tr>
<tr>
<td></td>
<td>overheat protection</td>
<td></td>
<td></td>
</tr>
<tr>
<td>18</td>
<td>Communication failure on customer specific bus</td>
<td>Communication failure on customer specific bus</td>
<td>-</td>
</tr>
<tr>
<td>19</td>
<td>Glow plug / flame monitor short circuit</td>
<td>Glow plug / electronic ignition unit has short circuit to ground</td>
<td>Electrical check of glow plug</td>
</tr>
<tr>
<td>81</td>
<td>EOL checksum error</td>
<td>Checksum of EOL dataset is wrong</td>
<td>Replace control unit</td>
</tr>
<tr>
<td>82</td>
<td>No start during test-run</td>
<td>No start during test-run</td>
<td>See error 02</td>
</tr>
<tr>
<td>83</td>
<td>Flame failure</td>
<td>Flame interruption during combustion operation, more than FAZ (EEPROM) times.</td>
<td>See error 02</td>
</tr>
<tr>
<td>84</td>
<td>Operating voltage too low</td>
<td>Supply voltage was too long below maximum threshold value</td>
<td>Check system voltage</td>
</tr>
<tr>
<td>88</td>
<td>Fuel pump interruption</td>
<td>Fuel pump interrupted or short circuit to supply voltage UB</td>
<td>Electrical check of fuel system</td>
</tr>
<tr>
<td>89</td>
<td>Combustion air fan interruption</td>
<td>Combustion air fan interrupted or short circuit to supply voltage UB</td>
<td>Electrical check of fan motor</td>
</tr>
<tr>
<td>91</td>
<td>Wrong control unit coding</td>
<td>Control unit locked or coded as neutral</td>
<td>Replace control unit</td>
</tr>
<tr>
<td>92</td>
<td>Command refresh failure</td>
<td>Command refresh failure</td>
<td>Check for fault in area of W-bus communication/W-bus control element/W-bus Telestart</td>
</tr>
<tr>
<td>94</td>
<td>Temperature sensor interruption (internal, external)</td>
<td>Temperature sensor interrupted or short circuit to supply voltage UB</td>
<td>Electrical check of external/internal temperature sensor</td>
</tr>
<tr>
<td>97</td>
<td>Gradient undershooting during start</td>
<td>Overheat sensor position wrong (temperatur gradient too low)</td>
<td>1) Check position of overheating sensor  2) Check fuel supply system</td>
</tr>
<tr>
<td>99</td>
<td>Glow plug / electronic ignition unit interruption</td>
<td>Glow plug / electronic ignition unit interrupted or short circuit to supply voltage UB</td>
<td>Electrical check of glow plug</td>
</tr>
<tr>
<td>0 A</td>
<td>Glow plug / flame monitor short circuit</td>
<td>Glow plug/Flame monitor circuit has short circuit to ground</td>
<td>Electrical check of glow plug</td>
</tr>
<tr>
<td>1 A</td>
<td>Flame sensor short circuit</td>
<td>Flame sensor has short circuit to ground</td>
<td>Electrical check of flame monitor</td>
</tr>
<tr>
<td>Fault code output:</td>
<td>Fault message</td>
<td>Fault details</td>
<td>Recommended measures</td>
</tr>
<tr>
<td>-------------------</td>
<td>----------------------------------------------</td>
<td>------------------------------------------------------------------</td>
<td>-----------------------------------------------------------</td>
</tr>
<tr>
<td>1B</td>
<td>Overheat sensor short circuit</td>
<td>The overheat sensor has a short circuit to ground</td>
<td>Electrical check of overheating sensor</td>
</tr>
<tr>
<td>8 A</td>
<td>Glow plug / electronic ignition unit interruption</td>
<td>Glow plug/Flame monitor interrupted or short circuit to supply voltage UB</td>
<td>Electrical check of glow plug</td>
</tr>
<tr>
<td>9 A</td>
<td>Flame sensor interruption</td>
<td>Flame sensor interrupted or short circuit to supply voltage UB</td>
<td>Electrical check of flame monitor</td>
</tr>
<tr>
<td>9B</td>
<td>Setpoint potentiometer interruption</td>
<td>Setpoint potentiometer interrupted or short circuit to supply voltage UB</td>
<td>Electrical check of setpoint sensor</td>
</tr>
<tr>
<td>AB</td>
<td>Overheat sensor interruption</td>
<td>Overheat sensor interrupted or short circuit to supply voltage UB</td>
<td>Electrical check of overheating sensor</td>
</tr>
</tbody>
</table>
## 5Troubleshooting

### 5.5 Fault code output (flashing or FXX output)

<table>
<thead>
<tr>
<th>Fault code output:</th>
<th>Fault message</th>
<th>Fault details</th>
<th>Recommended measures</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Flashing / FXX</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
| **F00**            | Defective control unit | Control unit defective EOL programming error | 1) Check for fault in area of W-bus communication/W-bus control element/W-bus Telestart  
2) Replace control unit |
| **F01**            | No start      | No flame formed even after repeated start attempt | 1) Check for fault in air intake and exhaust systems  
2) Check for fault in fuel system  
3) Check fuel pump  
4) Electrical check of glow plug |
| **F02**            | Flame failure | The flame goes out during operation and no longer reformed after a restart attempt. | See error 01 |
| **F03**            | Supply Voltage too high | The operating voltage was higher than the maximum permissible value for too long | Check system voltage |
| **F04**            | Flame was detected prior to combustion | The flame monitor detected a flame before combustion started | 1) Check for fault in air intake, exhaust systems  
2) Check for fault in fuel system  
3) Check fuel pump  
4) Electrical check of glow plug |
| **F05**            | Flame sensor interruption | There is a break or short to UB in the electrical circuit of the flame detector | Electrical check of flame monitor |
| **F06**            | Temperature sensor interruption (internal, external) | There is a break or short to UB in the temperature sensor | Electrical check of external/internal temperature sensor |
| **F07**            | Fuel pump interruption | There is a break or short to UB in the electrical circuit of the fuel pump | Electrical check of fuel system |
| **F08**            | Combustion air fan short circuit | The combustion air fan has a short to ground or the fan motor is overloaded | Electrical check of combustion air fan motor |
| **F09**            | Combustion air fan blocked | Combustion air fan blocking guard has tripped | 1) Check for fault in fan motor  
2) Heating air intake fan wheel snagging or jammed  
3) Combustion air intake fan wheel snagging or jammed |
| **F10**            | Glow plug / electronic ignition unit interruption | There is a break or short to UB in the glow plug/ignition spark generator | Electrical check of glow plug |
| **F11**            | Heating unit overheated | Overheating lock-out has tripped (heater overheated) | 1) Check for fault in air intake/blow-out side, exhaust systems  
2) Check for fault in fuel system |
|                   | Overheat sensor interruption | There is a break or short to UB in the electrical circuit of the overheating sensor | Electrical check of overheating sensor |
## 5 Troubleshooting

<table>
<thead>
<tr>
<th>Fault code output:</th>
<th>Fault message</th>
<th>Fault details</th>
<th>Recommended measures</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flasing / FXX</td>
<td>F12</td>
<td>Heater lock-out</td>
<td>Heater lock-out was activated</td>
</tr>
</tbody>
</table>
|                   |               |               | 1) Reset heater lock-out and attempt restart  
|                   |               |               | 2) Read out further fault messages and work through instructions  
|                   |               |               | Reset heater lock-out: switch on heater. Pull fuse F1 for at least 10 s. Switch off heater. Reinsert fuse F1. Switch on the heater.  
|                   |               |               | **NOTE**  
|                   |               |               | Following fault occurred several times:  
|                   |               |               | Fault counter: $> 10x$  
|                   |               |               | False start counter: $> 7x$  
|                   |               |               | Overheating counter: $> 20x$  
| F14               | Gradient undershooting during start | Wrong position of overheating sensor (overheating sensor gradient too small) | 1) Check position of overheating sensor  
|                   |               |               | 2) Check fuel supply system  
| F15               | Setpoint potentiometer interruption | There is a break or short to UB in the electrical circuit of the setpoint potentiometer | Electrical check of setpoint sensor  

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6 Function checks

6.1 General information
This section describes the checks conducted on the heater in installed and uninstalled state to verify that it is in working order.

CAUTION
The heater must not be operated in enclosed areas such as garages and workshops without an emissions extraction system.

ATTENTION
The complete testing of the heater and the control unit test for "OEM" heaters are only possible together with the vehicle.

6.2 Required test and measuring equipment
The test and measuring equipment must be calibrated and measuring equipment suitability must be certified.

Digital multimeter
For measuring electrical resistance [ohms], electrical continuity
\[ \leq 0.1 \text{ ohms} \]
Test current < 5 mA

Voltage source, adjustable
Supplies electrical voltage [Volt]
\[ 10 - 30 \text{ V} \]
\[ \geq 30 \text{ A} \]

CO\textsubscript{2} measuring device
For checking CO\textsubscript{2} value [vol%]
Maximum \( \pm 0.3 \text{ vol\%} \)

PC (personal computer)
System requirements:
- See operating instructions for WTT Diagnostics
- Information can be found at dealers.webasto.com

Webasto diagnostics adapter including Webasto Thermo Test software.
Diagnostic adapter Ident.-No. 9009064_ is available from Webasto.
Display of fault code memory, operating data, control unit information.

Reference heater Air Top 2000 STC 24V diesel
The reference heater must be continually monitored.
A schematic diagram of the components necessary to operate a heater is shown below. Application-specific interfaces must be taken into account. A calibrated fuel pump, which is continually monitored, must be used for testing. The technical requirements are specified in the Webasto product documentation. Webasto components should preferably be used. Pay particular attention to occupational health and safety.

1 Rotary switch control element
2 Electrical vehicle interface
3 Heater fuse
4 Heating air outlet
5 Heating air outlet hose
6 Fuel pump
7 Fuel filter
8 Tank extracting device
9 Fuel tank
10 Fuel line
11 Exhaust pipe
12 Combustion air intake line
13 Heating air intake grille
14 Air Top Evo Multi Control (MC04) control element
15 Combination timer
16 MultiControl / SmartControl

Fig. 603 Component overview
6.3 Settings

6.3.1 Setting the CO\textsubscript{2} content

The CO\textsubscript{2} content in the exhaust gas is set using the adjustment knob on the control element. At a constant fan speed, the volume of fuel is controlled by changing the fuel pump cycle.

**ATTENTION**
The CO\textsubscript{2} measuring instruments must be calibrated. The heater must be switched off.

1. Connect the CO\textsubscript{2} line to the negative terminal.
2. Turn the adjustment knob on the control element to mid-position. The heater starts up and automatically assumes partial load mode.

**NOTE**
The operation indicator lamp flashes in the same way as for a control unit fault when the heater is ready to be adjusted.

**Diesel heaters:**
3. Set the CO\textsubscript{2} value by correspondingly turning the adjustment knob. Turning the adjustment knob anticlockwise reduces the CO\textsubscript{2} value while turning the knob clockwise will increase the value. The measured CO\textsubscript{2} content at partial load (1 kW) must be at 6.6 ±0.5\%.
   After adjustment, the CO\textsubscript{2} content at full load should be 10.3 ±0.5 vol.\%.

**Petrol heaters:**
3. The CO\textsubscript{2} content should only be measured with the heater at operating temperature. For this purpose, the heater should be operated for at least 8 minutes. The CO\textsubscript{2} content is then set to 7.3 ±0.5 vol.\% at partial load (1 kW). After adjustment, the CO\textsubscript{2} content at full load should be 10.3 ±0.5 vol.\%.

**Diesel and petrol heaters:**
4. When the CO\textsubscript{2} value is in the permissible range, disconnect the CO\textsubscript{2} line from the negative terminal. This saves the setting.

**NOTE**
The heater will now run in normal mode again and can be switched off at the control element. The heater is set at the factory to match the fan motor.

6.3.2 CO\textsubscript{2} setting for reference heater

The reference heater is set at the factory to 10.3 vol.\% CO\textsubscript{2} at a geodetic altitude of 0 m. To subsequently reset the heater, a CO\textsubscript{2} value must be set as a function of the geodetic altitude as shown in the diagram.

See Section 6.3.1.
6 Function checks

6.4 Testing individual components

**ATTENTION**
When carrying out function tests, always disconnect the connection between the control unit and the component to be tested.

**NOTE**
If this procedure is not able to detect the fault, the heater/component must be sent in to the Webasto Warranty Department.

You will find the address for your Webasto dealer at http://dealers.webasto.com.

**NOTE**
Damage caused by soiling will not be recognised by Webasto!

Legend to flowchart:

1. Replace component. Within the warranty period, send in the defective component (not the entire heater) to Webasto.

2. Replace component and continue.

3. Replace heater. Within the warranty period, send in the defective heater to Webasto.

4. Continue.

A (or B, C), see flowchart.

Visit www.butlertechnik.com for more technical information and downloads.
6.4.1 Component: burner

See Fig. 904, Item 5

<table>
<thead>
<tr>
<th>Procedure</th>
<th>Test and measuring equipment</th>
<th>Visualisation</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Burner</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Combustion chamber mechanically damaged?</strong></td>
<td>Yes</td>
<td>Visual inspection</td>
</tr>
<tr>
<td><strong>No</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Starting air hole open?</strong></td>
<td>No</td>
<td>Visual inspection</td>
</tr>
<tr>
<td><strong>Yes</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Pilot flame opening clear?</strong></td>
<td>No</td>
<td>Visual inspection</td>
</tr>
<tr>
<td><strong>Yes</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>No blockages in fuel pipe?</strong></td>
<td>No</td>
<td>Blow through with mouth</td>
</tr>
<tr>
<td><strong>Yes</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Check function on heater test bench</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Can CO\textsubscript{2} value be set within tolerance?</strong></td>
<td>No</td>
<td></td>
</tr>
<tr>
<td><strong>Yes</strong></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
6.4.2 Testing resistance of flame monitor (petrol heater only)

See Abb. 904, Item 1

When testing with a digital multimeter, the flame monitor must show the following values:

**Cold test:**
- Resistance at 25 °C: 2.6 - 3.4 ohms
- Test current: < 5 mA

**Hot test:**
- Resistance at 800 – 1000 °C: 12 - 15 ohms
- Test current: < 5 mA

(ceramic rod red-hot over length of approx. 20 mm)
Flame monitor

1. Contacts detached?
   - Yes: Visual inspection
   - No: Cables damaged?
     - Yes: Visual inspection
     - No: Ceramic element broken?
       - Yes: Visual inspection
       - No: Resistance outside 2.5 - 3.8 ohms?
         - Yes: Resistance measurement
         - No: Visual inspection

2. Ceramic element broken due to force?
   - Yes: Visual inspection
   - No: Ceramic element broken?
     - Yes: Visual inspection
     - No: Resistance outside 2.5 - 3.8 ohms?
       - Yes: Resistance measurement
       - No: Visual inspection

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6 Function checks

6.4.3 Component: glow plug

See Abb. 904, Item 6

**NOTE**
The resistance must be measured with an ohmmeter suitable for low resistance.
Measuring the resistance with a simple digital multimeter is too inaccurate to determine the exact values. A new glow plug can be measured as a reference.

The glow plug should return the following values in the test:

<table>
<thead>
<tr>
<th>Glow plug:</th>
<th>12 V (red)</th>
<th>24 V (green)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Resistance</td>
<td>0.263 - 0.323 ohms</td>
<td>1.125 - 1.375 ohms</td>
</tr>
<tr>
<td>at 25 °C</td>
<td>&lt; 5 mA</td>
<td>&lt; 5 mA</td>
</tr>
</tbody>
</table>

Visit www.butlertechnik.com for more technical information and downloads.
### Function checks

<table>
<thead>
<tr>
<th>Procedure</th>
<th>Test and measuring equipment</th>
<th>Visualisation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glow plug</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Contacts detached?</td>
<td>No</td>
<td>Visual inspection</td>
</tr>
<tr>
<td>No</td>
<td>Yes</td>
<td>Visual inspection</td>
</tr>
<tr>
<td>Cables damaged?</td>
<td>No</td>
<td>Visual inspection</td>
</tr>
<tr>
<td>Yes</td>
<td>Visual inspection</td>
<td><a href="#">Image</a></td>
</tr>
<tr>
<td>Ceramic element broken?</td>
<td>No</td>
<td>Visual inspection</td>
</tr>
<tr>
<td>Yes</td>
<td>Visual inspection</td>
<td><a href="#">Image</a></td>
</tr>
<tr>
<td>Resistance outside: 24V: 1.1 - 1.6 ohms? 12V: 0.2 - 0.4 ohms?</td>
<td>Yes</td>
<td>Resistance measurement</td>
</tr>
<tr>
<td>No</td>
<td>Yes</td>
<td>Visual inspection</td>
</tr>
<tr>
<td>Ceramic element broken due to force?</td>
<td>Yes</td>
<td>Visual inspection</td>
</tr>
<tr>
<td>No</td>
<td><a href="#">Image</a></td>
<td><a href="#">Image</a></td>
</tr>
</tbody>
</table>

Visit www.butlertechnik.com for more technical information and downloads.
6.4.4 Component: drive unit

See Abb. 903, Item 5

<table>
<thead>
<tr>
<th>Drive unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Externally damaged?</td>
</tr>
<tr>
<td>Yes</td>
</tr>
<tr>
<td>No</td>
</tr>
<tr>
<td>Components installed in heater ⇒ short to metal parts (heat exchanger, etc.)?</td>
</tr>
<tr>
<td>Yes</td>
</tr>
<tr>
<td>No</td>
</tr>
<tr>
<td>Resistance &gt; 6 ohms?</td>
</tr>
<tr>
<td>Yes</td>
</tr>
<tr>
<td>No</td>
</tr>
<tr>
<td>Start at 10 or 20 V?</td>
</tr>
<tr>
<td>Yes</td>
</tr>
<tr>
<td>No</td>
</tr>
<tr>
<td>Bearing noise?</td>
</tr>
<tr>
<td>Yes</td>
</tr>
<tr>
<td>No</td>
</tr>
</tbody>
</table>

**Procedure**

1. Visual inspection
2. Continuity measurement
3. Drive motor startup
4. Subjective test

**Test and measuring equipment**

- Digital multimeter
- Voltage source

**Visualisation**

- Visual inspection
- Continuity measurement
- Drive motor startup
- Subjective test

**ATTENTION**

Ensure correct polarity (+)/(−)

(−) = brown

(+) = red (12V), green (24V)

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6.4.5 Component: overheating temperature sensor

See Abb. 903, Item 8

When measuring the resistance with a digital multimeter, the overheating temperature sensor must return values as shown in the diagram (Fig. 601).

Overheating temperature sensor PT 2000 in temperature range 10 °C to 30 °C.

![Characteristic resistance values of an overheating temperature sensor](image)

### Procedure

<table>
<thead>
<tr>
<th>Procedure</th>
<th>Test and measuring equipment</th>
<th>Visualisation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Contacts detached?</td>
<td>Visual inspection</td>
<td><img src="image1" alt="Visual inspection" /></td>
</tr>
<tr>
<td>Yes</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>No</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cables damaged?</td>
<td>Visual inspection</td>
<td><img src="image2" alt="Visual inspection" /></td>
</tr>
<tr>
<td>Yes</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>No</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Connector damaged?</td>
<td>Visual inspection</td>
<td><img src="image3" alt="Visual inspection" /></td>
</tr>
<tr>
<td>Yes</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>No</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Resistance outside 2 - 2.5 kOhm?</td>
<td>Resistance measurement</td>
<td><img src="image4" alt="Digital multimeter" /></td>
</tr>
<tr>
<td>Yes</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>No</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>
6.4.6 Component: control unit

See Abb. 701 and Abb. 903, Item 3

**Control unit**

- Externally damaged?
  - Yes: Visual inspection
  - No:
    - Trouble-free operation in reference heater?
      - Yes: Check function with reference heater, install control unit to be tested in the reference heater and carry out function test
      - No:

**Procedure** | **Test and measuring equipment** | **Visualisation**
---|---|---
| Visual inspection | - Heater test bench  
- PC (personal computer)  
- Webasto diagnostics adapter  
- Reference heater | ![Control unit image]
6.4.7 Component: heater

Complete heater

Test of all electrical components

Glow plug:
Resistance outside:
24V: 1.1 - 1.6 ohms?
12V: 0.2 - 0.4 ohms?

Yes

Flame monitor (petrol heater only):
Resistance outside:
2.5 - 3.8 ohms?

Yes

Drive unit:
Resistance outside > 6 ohms?

Yes

Components installed in heater => short to metal parts (heat exchanger, etc.)?

Yes

All tested electrical components are OK

No

No

Yes

Replace component and continue

Resistance measurement
Digital multimeter

Replace component and continue

Resistance measurement
Digital multimeter

Replace component and continue

Resistance measurement
Digital multimeter

Replace component and continue

Continuity measurement
Digital multimeter

Digital multimeter

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### 6 Function checks

**Air Top 2000 STC**

#### Check function on heater test bench

#### Control unit data readout: operating hours, number of starts, faults

#### Send diagnostic printouts together with components to Webasto (see Section 6.4 for

#### Trouble-free operation?

<table>
<thead>
<tr>
<th>Description</th>
<th>Procedure</th>
<th>Test and measuring equipment</th>
</tr>
</thead>
</table>
| Function check | - Heater test bench  
- PC (personal computer)  
- Webasto diagnostics adapter | |
### Function checks

<table>
<thead>
<tr>
<th>Description</th>
<th>Procedure</th>
<th>Test and measuring equipment</th>
</tr>
</thead>
<tbody>
<tr>
<td>Control unit test in reference heater</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Trouble-free operation in reference heater?</td>
<td>Replace component and continue</td>
<td></td>
</tr>
</tbody>
</table>
  - Heater test bench
  - CO₂ measuring device
  - PC (personal computer)
  - Webasto diagnostics adapter
  - Reference heater |
| Yes | | |
| Reinstall control unit in the heater to be tested | | |
| CO₂ value within tolerance? | CO₂ measurement | |
| No | | |
| | | |
6 Function checks

Air Top 2000 STC

Check burner in reference heater

Can CO₂ value be set?

Yes

No

Can CO₂ value be set within tolerance in reference heater?

Yes

No

Description

Check function with reference heater. After 5 minutes of operation, set reference heater to nominal CO₂ value as shown in the graphic, install the burner to be tested in the reference heater and measure the CO₂ value after 5 minutes of operation.

Procedure

Function check

Test and measuring equipment

- Heater test bench
- CO₂ measuring device
- PC (personal computer)
- Webasto diagnostics adapter
- Reference heater

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Function checks

Page for notes
The Air Top 2000 STC heater can be operated with the control element (rotary switch or switch), combination timer or MultiControl/SmartControl.

The wiring diagrams (Fig. 702 to Fig. 705) show the possible connections for 12 or 24 volt systems with:

- MultiControl element
- MultiControl element and battery disconnector
- ADR operation with switch
- ADR operation with SmartControl

Fig. 701 shows plug assignments at control unit.

See 7.3 for wiring diagram legends.

See 7.4 for connector X6 pin assignments

X1 = Drive motor connection
X2 = Glow plug connection
X3 = Overheating temperature sensor connection
X4 = Fuel pump connection
X5 = Flame monitor connection (petrol heater only)
X6 = Wiring harness connection

Fig. 701 Connector assignments
7.2 System wiring diagrams

Fig. 702  System wiring diagram Air Top 2000 STC, 12 V/24 V with rotary switch

Fig. 703  Systems wiring diagram Air Top 2000 STC, 12 V/24 V with MultiControl
7 Wiring diagrams

Air Top 2000 STC

Fig. 704  System wiring diagram Air Top 2000 STC D, 12 V/24 V ADR operation with SmartControl

Fig. 705  System wiring diagram Air Top 2000 STC D, 12 V/24 V ADR operation with rotary switch

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### 7.3 Legends to system wiring diagrams

#### Cable cross-sections

<table>
<thead>
<tr>
<th>Diameter (mm²)</th>
<th>Length (m)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.75</td>
<td>&lt; 7.5</td>
</tr>
<tr>
<td>1.0</td>
<td>7.5 - 15</td>
</tr>
<tr>
<td>1.5</td>
<td></td>
</tr>
<tr>
<td>2.5</td>
<td></td>
</tr>
<tr>
<td>4.0</td>
<td></td>
</tr>
</tbody>
</table>

#### Cable colours

<table>
<thead>
<tr>
<th>Code</th>
<th>Colour</th>
</tr>
</thead>
<tbody>
<tr>
<td>bl</td>
<td>blue</td>
</tr>
<tr>
<td>br</td>
<td>brown</td>
</tr>
<tr>
<td>ge</td>
<td>grey</td>
</tr>
<tr>
<td>gn</td>
<td>green</td>
</tr>
<tr>
<td>gr</td>
<td>grey</td>
</tr>
<tr>
<td>or</td>
<td>orange</td>
</tr>
<tr>
<td>rt</td>
<td>red</td>
</tr>
<tr>
<td>sw</td>
<td>black</td>
</tr>
<tr>
<td>vi</td>
<td>violet</td>
</tr>
<tr>
<td>ws</td>
<td>white</td>
</tr>
</tbody>
</table>

---

**Table:**

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>A1</td>
<td>Heater</td>
<td>Air Top 2000 STC</td>
</tr>
<tr>
<td>A2</td>
<td>Control unit</td>
<td>Control unit</td>
</tr>
<tr>
<td>A3</td>
<td>UniBox</td>
<td>-</td>
</tr>
<tr>
<td>B1</td>
<td>Flame monitor</td>
<td>Only for petrol heaters</td>
</tr>
<tr>
<td>B2</td>
<td>Temperature sensor</td>
<td>Internal</td>
</tr>
<tr>
<td>B3</td>
<td>Overheating temperature sensor</td>
<td>Overheating protection</td>
</tr>
<tr>
<td>B4</td>
<td>Room temperature sensor</td>
<td>External</td>
</tr>
<tr>
<td>E</td>
<td>Glow plug</td>
<td>-</td>
</tr>
</tbody>
</table>

**Table:**

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>F1</td>
<td>Fuse 24 V, 15 A</td>
<td>Blade fuse DIN 72581-3</td>
</tr>
<tr>
<td></td>
<td>12 V, 15A (max. 20 A)</td>
<td></td>
</tr>
<tr>
<td>F2</td>
<td>Fuse 1A</td>
<td>Not included in wiring harness</td>
</tr>
<tr>
<td>F3</td>
<td>Fuse 1A</td>
<td>Blade fuse DIN 72581-3</td>
</tr>
<tr>
<td>F4</td>
<td>Fuse 1A</td>
<td>Not included in wiring harness</td>
</tr>
<tr>
<td>F5</td>
<td>Fuse</td>
<td>Value [in A] to be selected corresponding to cable cross-section; not included in wiring harness</td>
</tr>
<tr>
<td>H1</td>
<td>LED green (in Item S1)</td>
<td>ON indicator, fault code indicator</td>
</tr>
</tbody>
</table>
### 7 Wiring diagrams

#### Air Top 2000 STC

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>H2</td>
<td>LED red (in Item P)</td>
<td>Lighting: Quick Heating button, Ready indicator, ON indicator</td>
</tr>
<tr>
<td>H3</td>
<td>Heating symbol on display (in Item P)</td>
<td>ON indicator, ready indicator</td>
</tr>
<tr>
<td>H4</td>
<td>Bulb/LED (in Item P)</td>
<td>Display and button lighting</td>
</tr>
<tr>
<td>H5</td>
<td>Bulb/LED</td>
<td>ON indicator, pumping device (max. 500 mA)</td>
</tr>
<tr>
<td>H6</td>
<td>LED (green, blue, white, red)</td>
<td>Operation indicator, Ready indicator, ON indicator, fault list</td>
</tr>
<tr>
<td>H7</td>
<td>Symbol on display</td>
<td>-</td>
</tr>
<tr>
<td>K</td>
<td>Relay with free-wheeling diode</td>
<td>Vehicle blower (max. 500 mA)</td>
</tr>
<tr>
<td>M1</td>
<td>Drive motor</td>
<td>Heating air and combustion air fan</td>
</tr>
<tr>
<td>M3</td>
<td>Motor</td>
<td>Vehicle blower</td>
</tr>
<tr>
<td>P</td>
<td>Combination timer 1531</td>
<td>Control element</td>
</tr>
<tr>
<td>P1</td>
<td>SmartControl (W-bus)</td>
<td></td>
</tr>
<tr>
<td>P2</td>
<td>MultiControl or SmartControl (W-bus)</td>
<td></td>
</tr>
<tr>
<td>R1</td>
<td>Resistor</td>
<td>Only for internal temperature sensor</td>
</tr>
<tr>
<td>S1</td>
<td>Control element (rotary switch)</td>
<td>ON/OFF switch and temperature setpoint sensor</td>
</tr>
<tr>
<td>S2</td>
<td>Switch</td>
<td>Ventilation</td>
</tr>
<tr>
<td>S3</td>
<td>Switch</td>
<td>CO₂ setting</td>
</tr>
<tr>
<td>S4</td>
<td>Push button</td>
<td>External Quick Heating button</td>
</tr>
<tr>
<td>S5</td>
<td>Switch</td>
<td>Auxiliary drive / pumping device</td>
</tr>
<tr>
<td>S6</td>
<td>Switch, 1 or 2-pin</td>
<td>Disconnector</td>
</tr>
<tr>
<td>S7</td>
<td>Battery disconnector</td>
<td>Electronically controlled disconnector (max. 500 mA)</td>
</tr>
<tr>
<td>V1-V2</td>
<td>Blocking diode</td>
<td>Min. 500 mA</td>
</tr>
<tr>
<td>X1-X6</td>
<td>Plug connection</td>
<td>To Item A2</td>
</tr>
<tr>
<td>X9</td>
<td>Plug connection</td>
<td>-</td>
</tr>
<tr>
<td>X9 (a)</td>
<td>Plug connection</td>
<td>To Item S1</td>
</tr>
<tr>
<td>X9 (c)</td>
<td>Plug connection</td>
<td>W-bus, connection SmartControl/MultiControl, Telestart (12 V only), ThermoCall or diagnosis</td>
</tr>
<tr>
<td>X10</td>
<td>Plug connection</td>
<td>To Item P1 or P2</td>
</tr>
<tr>
<td>X11</td>
<td>Plug connection (optional)</td>
<td>To Item B4</td>
</tr>
<tr>
<td>X13</td>
<td>Plug connection</td>
<td>To Item Y1</td>
</tr>
<tr>
<td>X14</td>
<td>Plug connection</td>
<td>To Item P</td>
</tr>
<tr>
<td>X15</td>
<td>Plug connection (optional)</td>
<td>To Item S3</td>
</tr>
<tr>
<td>X16</td>
<td>Plug connection</td>
<td>Wiring harness connection DP42</td>
</tr>
<tr>
<td>X17</td>
<td>Plug connection</td>
<td>Wiring harness connection DP42</td>
</tr>
<tr>
<td>Y1</td>
<td>Fuel pump</td>
<td>DP42</td>
</tr>
<tr>
<td>Y2</td>
<td>Solenoid valve / pump</td>
<td>Auxiliary drive / pumping device</td>
</tr>
</tbody>
</table>

### 7.4 Pin assignments plug connection X6, 18-pin

<table>
<thead>
<tr>
<th>Pin No.</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Power supply + (terminal 30)</td>
</tr>
<tr>
<td>2</td>
<td>Power supply – (terminal 31)</td>
</tr>
<tr>
<td>3</td>
<td>Auxiliary drive</td>
</tr>
<tr>
<td>4</td>
<td>Terminal D+</td>
</tr>
<tr>
<td>5</td>
<td>W-bus (Webasto Thermo Test Diagnosis connection)</td>
</tr>
<tr>
<td>6</td>
<td>K-bus</td>
</tr>
<tr>
<td>7</td>
<td>CO₂ setting</td>
</tr>
<tr>
<td>8</td>
<td>External temperature sensor +</td>
</tr>
<tr>
<td>9</td>
<td>External temperature sensor –</td>
</tr>
<tr>
<td>10</td>
<td>Setpoint sensor +</td>
</tr>
<tr>
<td>11</td>
<td>Setpoint sensor –</td>
</tr>
<tr>
<td>12</td>
<td>Input, switch-on signal (ON/OFF)</td>
</tr>
<tr>
<td>13</td>
<td>Power supply, control element / error code output</td>
</tr>
<tr>
<td>14</td>
<td>Output, vehicle fan relay / output, battery disconnector afterrunning signal</td>
</tr>
<tr>
<td>15</td>
<td>Output, battery disconnector afterrunning signal / output, vehicle fan relay</td>
</tr>
<tr>
<td>16</td>
<td>Input, Ventilate (only for operation with control elements without W-bus)</td>
</tr>
<tr>
<td>17</td>
<td>Not used</td>
</tr>
<tr>
<td>18</td>
<td>Not used</td>
</tr>
</tbody>
</table>

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8 Servicing

8.1 General information

This section describes the servicing jobs that can be carried out on the heater when installed.

8.2 Working on the heater

Always disconnect the main power cable from the vehicle battery before carrying out any work on the heater. The main battery power must not be disconnected whilst the heater is operating or after running due to the risk of the heater overheating and consequently the overheating safeguard tripping. If extensive repair work is to be carried out on the heater, it may be a good idea to remove it completely.

Refer to the relevant installation instructions and the recommended vehicle-specific installation position for repairs that require the heater to be installed in a different position.

8.3 Working on the vehicle

ATTENTION

On no account must a temperature of 85 °C be exceeded in the vicinity of the heater (e.g. vehicle paintwork).

8.4 Heater test run

CAUTION

Even if you use the timer, the heater must not be operated in enclosed spaces such as garages and workshops without an emissions extraction system.

ATTENTION

The heater must not be operated without the control unit cover as this will cause the heater to overheat.

8.5 Servicing

NOTE

The heater should be operated for approx. 10 minutes every 4 weeks to prevent mechanical parts seizing.

The heater requires no maintenance. It should however be checked at regular intervals, at the start of the heating period at the latest (when the heater will be used more frequently due to colder weather conditions) by Webasto-trained technical personnel.

The following servicing jobs should be carried out to maintain the functional reliability of the heater:

- Checking heating air inlet and outlet for dirt and foreign objects. (Dirty or blocked heating air lines can cause overheating.)
- Cleaning heater exterior (make sure no water gets in).
- Checking electrical connections for contact corrosion and ensuring they are secure.
- Checking exhaust and combustion air intake lines for damage and ensuring they are clear.
- Replacing fuel filter, if fitted.
- Checking fuel line and filter for leaks.

8.6 Visual inspection and installation requirements

8.6.1 Heating air system

ATTENTION

Due to the high pressure in the vehicle system, it is not permitted to integrate the heater into the vehicle’s air circulation system.

On the inside of the control unit there is a room temperature sensor which operates the heater in the heating output range corresponding to the intake air temperature and setting of the control element. The heating capacity is set such that, after the selected interior temperature has been reached quickly, the output is maintained at the preselected value. Alternatively, the heaters can be operated with an external room temperature sensor (see 9.1.2).

NOTE

Only materials that can permanently withstand temperatures of at least 130 °C are to be used for the heating air duct.

Maximum pressure drop between the intake and pressure side of the heating air line 1.5 hPa (corresponds to 1.5 mbar or 15 mm water column).

The heating air outlet temperature control may reduce the heating capacity if this value is exceeded.

The inside diameter of the main section of the heating air line should be 60 mm.

The permissible pressure drop will be exceeded faster if smaller diameter lines are used.

The heating air hose is to be secured at the connection points.

The heater can be used in recirculated air mode if there is a grille on the heating air inlet and outlet side. Avoid short-circuiting the heating air flow.
ATTENTION
In vehicles used to transport persons, the air outlet opening is to be arranged such that it is at least 20 cm away from any parts of the body.

When switched on, the heater automatically checks the internal rise in temperature. If the rise in temperature is above the specified limit, the start-up procedure is cancelled and an error message (see “Troubleshooting” on page 501) displayed. The resistance to flow in the connected heating air system must be reduced to ensure stable heater operation.

If a filter is used for the heating air, it must have the following properties:
- The flow of air must not carry any flammable and/or harmful fibres or particles into the heater and the vehicle interior.
- The filter material must be able to withstand temperatures of at least 60 °C.
- The filter material must be resistant to all substances that may be drawn in with the heating air (e.g. moisture, salt, fuel vapours, etc.).
- The resistance offered by the filter must be taken into account when.layouting the heating air circuit.

8.6.2 Fuel supply

CAUTION
Risk of fire by fuel escaping from leaking plastic fuel tank.
Skin burns
- Do not drill into a plastic fuel tank.
- When retrofitting the fuel take-off system on a plastic tank: Install the Webasto tank extracting device only on the vehicle’s fuel delivery unit.

NOTE
Refer to the Air Top 2000 STC installation instructions for requirements relating the fuel system.

8.6.2.1 Fuel take-off, general

The fuel is taken from the vehicle’s fuel tank or from a separate fuel tank.
Make sure that the installation location meets the following requirements:
- Fuel can be taken directly from the fuel tank.
- Fuel must be taken from the vehicle’s fuel tank or a separate fuel tank.
- Only use the genuine Webasto tank extracting device.
- Make sure that the swirl pot is not completely emptied during operation.

See accessories catalogue for suitable tank extracting device.

8.6.2.2 Permissible fuel pressure fuel line lengths.

Fig. 801 Fuel line lengths, inside diameter and height differences (fuel tank, heater) to fuel pump

To Fig. 801:

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Petrol</th>
<th>Diesel</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inside diameter of fuel line D₁, D₂ [mm]</td>
<td>max. 2</td>
<td></td>
</tr>
<tr>
<td>Length of intake pipe l₁ [m]</td>
<td>max. 5</td>
<td></td>
</tr>
<tr>
<td>Length of pressure pipe l₂ [m]</td>
<td>max. 10</td>
<td></td>
</tr>
<tr>
<td>Length of intake pipe l₁ + length of pressure pipe l₂ [m]</td>
<td>max. 12</td>
<td></td>
</tr>
<tr>
<td>Distance from tank filling level - fuel pump (Tank above fuel pump) H₁ [m]</td>
<td>max. 2</td>
<td></td>
</tr>
<tr>
<td>Distance from tank filling level - fuel pump (Tank below fuel pump) S₁ [m]</td>
<td>max. 1</td>
<td>max. 1.3</td>
</tr>
<tr>
<td>Height difference between heater and fuel pump (Heater above fuel pump) H₂ [m]</td>
<td>max. 3</td>
<td></td>
</tr>
<tr>
<td>Height difference between heater and fuel pump (Heater below fuel pump) S₂ [m]</td>
<td>max. 0*</td>
<td>max. 1</td>
</tr>
</tbody>
</table>

* Petrol heater: only pressure pipe with rising gradient permitted

NOTE

Maximum permissible fuel pressure

<table>
<thead>
<tr>
<th>Distance between fuel level and fuel pump (tank above fuel pump) H₁</th>
<th>Maximum permissible fuel pressure at take-off point, p₁ [bar]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petrol</td>
<td>Diesel</td>
</tr>
<tr>
<td>H₁ = 0</td>
<td>-0.1 ≤ p₁ ≤ +0.3</td>
</tr>
<tr>
<td>0 &lt; H₁ ≤ 1</td>
<td>-0.1 ≤ p₁ ≤ +0.2</td>
</tr>
<tr>
<td>1 &lt; H₁ ≤ 2</td>
<td>-0.1 ≤ p₁ ≤ +0.1</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Distance between fuel level and fuel pump (tank below fuel pump) S₁</th>
<th>Maximum permissible fuel pressure at take-off point, p₁ [bar]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petrol</td>
<td>Diesel</td>
</tr>
<tr>
<td>S₁ = 0</td>
<td>-0.1 ≤ p₁ ≤ +0.3</td>
</tr>
<tr>
<td>-0.5 &lt; S₁ &lt; 0</td>
<td>-0.06 ≤ p₁ ≤ +0.3</td>
</tr>
<tr>
<td>-1.0 &lt; S₁ &lt; -0.5</td>
<td>-0.02 ≤ p₁ ≤ +0.3</td>
</tr>
<tr>
<td>-1.3 &lt; S₁ ≤ -1.0</td>
<td>-0.3 ≤ p₁ ≤ +0.5</td>
</tr>
</tbody>
</table>

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8.6.2.3 Fuel take-off via tank drain plug (from plastic or metal fuel tank)

![Fuel take-off via tank drain plug](image1)

**NOTE**
Use the Webasto tank extracting device for plastic fuel tanks only for fuel tanks made of plastic.

8.6.2.4 Webasto tank extracting device for plastic fuel tank

![Webasto tank extracting device](image2)

** NOTE **
Use the Webasto tank extracting device for metal fuel tanks only for non-pressurised fuel tanks made of metal.

A hole is only permitted in the top of the fuel tank. Hole diameter 25 mm.
See accessories catalogue for suitable tank extracting device for metal fuel tanks.
Separate fuel extraction has no influence on the pressure.

8.6.2.5 Webasto tank extracting device for metal tank

![Webasto tank extracting device (metal fuel tank)](image3)

**Fig. 804** Webasto tank extracting device (metal fuel tank)

8.6.2.6 Fuel lines

Only steel or plastic fuel lines made of plasticised, light and temperature-resistant PA11 or PA12 (e.g. Mecanyl-RWTL) in accordance with DIN 73378 may be used as the fuel pipes.
Since it is not usually possible to ensure that the line is installed with a gentle slope, the internal diameter must not exceed a specified dimension. The specified diameters make sure that no disruptive bubbles form.

Avoid routing lines downward from the fuel pump to the heater.

Unsupported fuel lines must be secured to prevent them sagging. The lines must be installed in such a way that they are protected from stone chip damage and the effects of temperature (exhaust line).
The fuel lines must be secured with hose clips at the connection points to prevent them slipping off.

**NOTE**
Use the Webasto tank extracting device for plastic fuel tanks only for fuel tanks made of plastic.
8.6.2.7 Connecting 2 fuel lines with a hose

Fig. 805 shows the correct connection of fuel lines with a hose.

8.6.3 Fuel pump

The fuel pump is a combined delivery, metering and a shut-off system and is subject to certain installation criteria (Fig. 806, Fig. 807).

8.6.3.1 Installation location

It is advisable to install the fuel pump in a cool location. The ambient temperature must not exceed +20 °C at any time during operation.

The fuel pump and fuel lines must not be installed within the range of radiated heat from hot vehicle parts. If necessary, a heat shield should be fitted.

8.6.3.2 Installation and attachment

Petrol

Fig. 806  DP42 fuel pump (installation position, petrol)

Diesel

Fig. 807  DP42 fuel pump, installation position, diesel

The installation position is limited as shown in Fig. 806 and Fig. 807 to ensure effective automatic bleeding.

Diesel only:
Install the fuel pump with diaphragm damper between 0° and 90° to the horizontal.
The fuel pump with diaphragm damper must be secured with a vibration-damping mounting.

Due to the risk of corrosion only genuine Webasto parts must be used for the plug connection between the fuel pump and fuel pump wiring harness.
8.6.4 Fuel filter

Installation location of fuel filter: between fuel tank and fuel pump.
Only a Webasto filter, Ident. No. 487 171, is to be fitted if poor-quality fuel is used. Install vertically if possible, maximum deviation not exceeding 90° (ensure correct direction of flow).

8.6.5 Combustion air supply

Under no circumstances may the combustion air be taken from areas occupied by persons. The combustion air intake opening must not face in the direction of travel. It must be arranged in such a way that it cannot become clogged with dirt.

**NOTE**

For petrol heaters, the combustion air must be taken, using a combustion air intake line, from a position that is as cool as possible and protected from splash water.

If the heater is enclosed in a casing, the combustion air must be drawn in from the outside and the exhaust gas fed to the outside. The holes must be made such as to ensure that exhaust gas cannot get into the vehicle interior.

A fuel filter can be installed if dirty combustion air is expected (only Air Top 2000 STC D). A combustion air intake silencer must be used for a combustion air intake line < 0.6 m.

8.6.6 Exhaust line

Rigid pipes made from unalloyed or alloyed steel with a minimum wall thickness of 1.0 mm or flexible piping made of alloyed steel must be used for the exhaust pipe. The exhaust line must be secured to the heater and exhaust silencer with the pipe clip Ident. No. 20965A.

8.6.7 Exhaust silencer

The exhaust silencer (Fig. 809) should preferably be installed close to the heater. Any direction of flow.

The heater can also be operated without an exhaust silencer.
8.6.8 Combustion air intake and exhaust pipes

To avoid damaging the fuel pump cable, exhaust pipe must not be used to extend the combustion air supply line.

Length of combustion air intake line and exhaust pipes:
- With exhaust silencer: max. 2.0 m
- Without exhaust silencer: max. 5.0 m
Both pipes must be installed routing downwards from the heater. If this is not possible, a 4 mm ø condensation drain hole must be made at the lowest point or a connecting element with condensed-water drain must be used.

Inside diameter of lines:
- Combustion air intake line: 22 mm
- Exhaust pipe: 22 mm

**NOTE**
Exhaust pipes longer than 2 m must be insulated (to prevent the temperature dropping below the dew point).

Smallest bending radius: 50 mm

Attachment no further than 150 mm from the end of the exhaust pipe is required to achieve the required angle of 90° ±10°.

8.6.9 Electrical Connections

8.6.9.1 Heater and control element connection

Electrical connection is made as shown in the wiring diagram (see Section 7).

To connect the wiring harness, remove the cover (see 9.2.1.1) on the heater and connect the wiring harness plug to the control unit.

To prevent the heating air escaping (heater overheating), reattach the cover prior to initial operation.

The wiring harness can be fed out of the heater either on the left side or right side.

8.6.9.2 Supply voltage connection

Preferably from the vehicle's central electrical system.

An additional blade terminal fuse holder is to be installed to protect the heater (supplied with the heater). The fuse holder must only be installed in the vehicle interior.
8.6.9.3 Control element connection

The wiring harness is prepared for connection to the control element (rotary switch). Only pull on the connector housing to unplug the connector (Fig. 813).

**NOTE**
The fibre optic cable must make contact with the rotary knob.

**NOTE**
The connector housing will lock (self-locking action) by pulling on the wiring harness.

![Fig. 813 Rotary switch control element](image)

![Fig. 814 Disconnecting the connector](image)
Fig. 815  Installation example of heater in recirculated air mode

1 Control element
2 Heater
3 Fuse
4 Tank extracting device
5 Fuel filter (accessory)
6 Fuel pump
7 Exhaust silencer (accessory)
8 Combustion air intake line
9 Combustion air intake silencer (accessory)
10 Maximum permissible fording level
8 Servicing

8.7 Removing and installing

ATTENTION
The heater must not be dismantled when installed.

8.7.1 Removing and installing heater

8.7.1.1 Removal

1. Disconnect vehicle battery.
2. Detach cover from upper casing as shown in 9.2.1.1.
3. Disconnect wiring harness connector from control unit.
4. Disconnect cable to fuel pump at the disconnection point.
5. If necessary, disconnect the heating air hose(s).
6. Undo fuel inlet connection at heater.
7. Undo combustion air inlet and exhaust outlet connections at heater.
8. Remove the four nuts and lock washers on the heater.
9. Remove heater and base seal at the exhaust outlet.

8.7.1.2 Installation

1. Place heater with a new base seal at the exhaust outlet in the installation position and secure with 4 nuts and lock washers (only use genuine Webasto nuts).
2. Tighten nuts to 6 +1 Nm.
3. Secure fuel inlet connection at heater.
4. Secure combustion air inlet and exhaust outlet connections at heater.
5. Connect fuel pump cable to fuel pump wiring harness.
6. Connect wiring harness connector to socket X6 at the control unit.
7. Reattach and lock cover.
8. If necessary, connect and secure heating air hose(s).
9. Connect vehicle battery.
10. Bleed the fuel supply system (see 8.8).

8.8 Commissioning

Carefully bleed the fuel supply system after installing the heater.

NOTE
Due to the low fuel consumption, it is necessary to switch on the heater several times to fill the fuel line.

Trial run the heater to check all connections for leaks and to make sure they are secure. If the heater encounters a fault during operation, perform the troubleshooting procedure to locate the malfunction.
9 Repair

9.1 General information

This section describes the repair jobs that can be carried out on the Air Top 2000 STC heater after it has been removed from the vehicle. Any further dismantling will invalidate the warranty. For assembling the heater only use the spare parts from the corresponding spare parts kits.

9.1.1 Work on stripped down components

ATTENTION

All sealing elements between the stripped down components and the seal on the exhaust outlet must always be discarded and renewed.

9.1.1.1 Cleaning

- Clean all stripped down components with benzene and then dry them with compressed air.
- Using a suitable tool, carefully remove all remains of seals on the components.

9.1.1.2 Visual inspection

- Check all components for damage (cracks, deformation, wear, etc.) and replace as required.
- Inspect the connectors and cables for corrosion, loose contacts, crimping faults, etc. and repair as required.
- Check plug strips for corrosion and contacts to ensure they are secure. Repair if necessary.

9.1.2 Carrying out modifications

NOTE

The constant development and optimisation of our heaters are aimed at preventing failures and malfunctions. It is generally possible to modify heaters that are already in use. Corresponding modification kits are available for this purpose.

The following describes the modification that can be easily carried out as part of standard repair work:

- Installation of an external room temperature sensor for better temperature control (see 9.1.2.1).

9.1.2.1 Installing of an external room temperature sensor

General information

The heater optimally regulates the required temperature when the air temperature in the area mainly occupied is registered by the room temperature sensor. Due to given installation conditions (addition of fresh air) this may not always be possible with the room temperature sensor integrated in the control unit. In this case, optimum temperature control can be ensured by using an external room temperature sensor fitted in the appropriate area.

Procedure

1. Select a suitable position for the external room temperature sensor.

   NOTE

   The external room temperature sensor should not be mounted directly exposed to hot air and not too close to heat sources (e.g. vehicle heating system).
   - The external room temperature sensor should be installed at medium height in the vehicle cabin on vertical surfaces.
   - The installation location should not be exposed to direct sunlight.
   - Do not install the external room temperature sensor behind curtains or similar.

2. Provisionally install the external room temperature sensor and route the cable to the control element.
3. Cut off the terminating resistor on the heater wiring harness.
4. Crimp connector X12 for the external room temperature sensor onto the end of the cable on the heater wiring harness.

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5. Plug connector X12 of the external room temperature sensor into connector X11 of the wiring harness.
6. Plug both connectors on the external room temperature sensor line into the external room temperature sensor.
7. Mount external room temperature sensor.
6. Carry out test run and check the control characteristics

9.2 Dismantling and assembling

9.2.1 Removing casing parts

9.2.1.1 Cover for electrical connection

The cover (1, Fig. 902) can be carefully levered off using a blunt blade in the areas marked X.

9.2.1.2 Grille for heating air inlet and outlet

The grilles (5) can be released by twisting and then detached by pulling forward.

9.2.1.3 Cover for heating air inlet and outlet

Both covers (3 and 6, Fig. 902) can be released from their mounting and removed by pressing the 4 retaining lugs at the top and bottom using a suitable tool.

9.2.1.4 Upper casing

The covers for heating air inlet and outlet must have been removed.

The casing (2, Fig. 902) can be removed by pulling upwards.

9.2.1.5 Lower casing

The retainer is released by gently pulling the lower casing (4, Fig. 902) on both sides in areas Y and the casing can then be detached from the motor.

9.2.2 Fitting the casing parts

9.2.2.1 Lower casing

ATTENTION
To ensure effective operation of the heater and the overheating temperature sensor, observe the following points when installing the casing:

- Four insulators are used as spacers between the heat exchanger and casing parts.
- Slide the four insulators (7, Fig. 902) onto the four corner fins of the heat exchanger and position them exactly next to the wide area of the fins.
- Make sure that all four insulators (7, Fig. 902) are firmly seated.

ATTENTION
When fitting the lower casing (4, Fig. 902), spread it slightly so that the spacers on the overheating temperature sensor (8, Fig. 903) are not damaged.

1. Gently spread the lower casing (4, Fig. 902) and fit it onto the heater from below so that the lock pins in the heater engage in the holes in the casing.
2. Fit new seal on the exhaust outlet.

9.2.2.2 Upper casing

1. Place the upper casing (2, Fig. 902) on the heater and secure it in the grooves in the lower casing.

9.2.2.3 Cover for heating air inlet and outlet

NOTE
The covers for heating air inlet and outlet are different. Fit the cover with the smaller opening in the end face on the heating air fan.

1. Push on covers (3 and 6, Fig. 902) until the 4 securing holes engage properly over the retaining lugs on the lower and upper casing.

9.2.2.4 Grille for heating air inlet and outlet

1. Fit the grilles (5, Fig. 902) onto the covers for heating air inlet and outlet and lock by twisting.

9.2.2.5 Cover for electrical connection

NOTE
Corresponding to given installation conditions, the wiring harness leads out of the left or right of the heater.

1. Slide on cover (1, Fig. 902) until it audibly snaps into the upper casing.
Fig. 902   Removing / fitting casing parts

1  Cover, electrical connection
2  Upper casing
3  Cover, heating air outlet
4  Lower casing
5  Grille
6  Cover, heating air inlet
7  Insulator

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9.2.3 Replacing control unit

9.2.3.1 Removal
1. Remove heater (see 8.7.1.1).
2. Remove casing parts (see 9.2.1).
3. Spread apart heating air fan retainer.
4. Pull off the heating air fan (1, Fig. 903) from the motor shaft by hand.
5. Disconnect plug connections at control unit (3).
6. Remove screws (2) and remove control unit (3).
7. Complete work on stripped down components (see 9.1.1).

NOTE
Do not carry out any repairs to the control unit.

9.2.3.2 Installation
1. Place control unit (3, Fig. 903) in installation position and secure with screws (2).
2. Tighten screws to 0.7 ±0.07 Nm.
3. Slide heating air fan (1) onto the motor shaft until the lugs on either side can be heard to engage in the shaft groove.
4. Connect plugs to sockets at control unit (3) as shown in Abb. 701.
5. Reattach casing parts (see 9.2.2).
6. Install heater (see 8.7.1.2).
7. Check CO\textsubscript{2} setting and adjust if necessary (see 6.3).
8. Turn heating air fan by hand to check that it turns smoothly and listen for any noises when subsequently switched on.
   Sensor magnets on the heating air fan must be free of metal chips etc.

9.2.4 Replacing the overheating temperature sensor

9.2.4.1 Removal
1. Remove heater (see 8.7.1.1).
2. Remove casing parts (see 9.2.1).
3. Remove insulators (9, Fig. 903).
4. Disconnect plug connection X5 at control unit (3).

ATTENTION
Do not pull the wires.

5. Use a suitable tool to lever overheating temperature sensor (8) out of the heat exchanger fins (7) (see Detail A).
6. Remove overheating temperature sensor (8).

9.2.4.2 Installation
1. Measure resistance of overheating temperature sensor (8, Fig. 903) (see 6.4.5).
2. Place overheating temperature sensor (8) in installation position on heat exchanger (7) and press in by hand.

ATTENTION
There must be no electrical connection between the sensor and the sheet metal holder.

3. Make sure that the overheating temperature sensor is positioned correctly in the heat exchanger (7).
4. Connect plug connection X5 to control unit (3).
   Ensure the wires are routed parallel between the fins of the heat exchanger.
5. Fit insulators (9) onto heat exchanger.
6. Reattach casing parts (see 9.2.2).
7. Install heater (see 8.7.1.2).

9.2.5 Replacing drive unit (drive motor, combustion air fan and intake housing)

9.2.5.1 Removal
1. Remove heater (see 8.7.1.1).
2. Remove casing parts (see 9.2.1).
3. Remove control unit (see 9.2.3.1).
   A total of 9 screw heads can be seen (see 5, Fig. 903). The 5 outer screws serve to secure the intake housing to the heat exchanger (7). Only these screws are to be removed.
4. Remove screws (4).
5. Pull drive unit (5) from heat exchanger (7), remove and dispose of gasket (6).
6. Complete work on stripped down components (see 9.1.1).

ATTENTION

7. Install control unit (see 9.2.3.2).
8. Reattach casing parts (see 9.2.2).
9. Install heater (see 8.7.1.2).
10. Check CO\textsubscript{2} setting and adjust if necessary (see 6.3).
9.2.6 Replacing flame monitor (petrol heater only)

9.2.6.1 Removal

1. Remove heater (see 8.7.1.1).
2. Remove casing parts (see 9.2.1).
3. Remove control unit (see 9.2.3.1).
4. Remove drive unit (see 9.2.5.1).
5. Remove two screws (2, Fig. 903) and air baffle (3).
6. Press cable grommet (11) at flame monitor cable inwards and out of heat exchanger (9).
7. Carefully bend back retaining clip (4) and pull flame monitor (1) out of burner.
8. Remove flame monitor.
9. Complete work on stripped down components (see 9.1.1).

9.2.6.2 Installation

ATTENTION

Route cable of flame monitor under the fuel line.

1. Push flame monitor (1, Fig. 904) through under the fuel line, guide the connector through the hole in heat exchanger (9) and press cable grommet (11) from the inside into the heat exchanger (9).
2. Route cable with protective sheathing through retaining clip (4) and fit flame monitor (1) in burner (5).
3. Press retaining clip (4) back together.
4. Secure air baffle (3) with screws (2).
5. Tighten screws (2) to 6 ±0.6 Nm.
7. Install drive unit (see 9.2.5.2).
8. Install control unit (see 9.2.3.2).
9. Reattach casing parts (see 9.2.2).
10. Install heater (see 8.7.1.2).
Fig. 903   Replacing control unit, combustion air fan and overheating temperature sensor

1 Heating air blower
2 Torx screw (3)
3 Control unit
4 Torx screw (5)
5 Drive motor, combustion air fan and intake housing
6 Gasket
7 Heat exchanger
8 Overheating temperature sensor
9 Isolator (4)
9.2.7 Changing glow plug

9.2.7.1 Removal

1. Remove heater (see 8.7.1.1).
2. Remove casing parts (see 9.2.1).
3. Remove control unit (see 9.2.3.1).
4. Remove combustion air fan (see 9.2.5.1).
5. Press cable grommet (10, Fig. 904) inwards and out of heat exchanger (9).
6. Remove four screws (2) and air baffle (3).

**NOTE**

Make sure that the burner (5) has detached from combustion chamber (13).

7. Tilt and carefully pull out burner (5).

**ATTENTION**

The glow plug must be removed with the utmost care and must not be twisted (risk of breakage). After lengthy operation of the burner, fuel deposits may have caused the glow plug to seize. In this case apply penetrating oil and allow to work in until the glow plug can be removed.

8. Undo screw (7) and pull glow plug (6) out of burner.
9. Remove combustion chamber (13) and gasket (12) from heat exchanger (9) and dispose of gasket.
10. Complete work on stripped down components (see 9.1.1).

9.2.7.2 Installation

1. Fit new gasket (12, Fig. 904) in heat exchanger (9) and place combustion chamber (13) in assembly position.
2. Make sure that the starting air hole in the burner (5) is clear.
   If necessary clean with approx. 4 mm Ø wire (see Fig. 905).

**ATTENTION**

When installing the glow plug make sure that the contacts point towards the heat exchanger. Otherwise there is a risk of short-circuiting.

3. Insert glow plug (6) in the burner (5) and fit protective cable sheathing in the slot in the burner.

**ATTENTION**

In the following procedure make sure that the glow plug is fitted up to the stop in the burner.

4. Secure glow plug (6) with screw (7). Tighten screw (7) to 0.5 Nm.
5. Fit burner (5) in heat exchanger (9). Make sure that the cable of flame monitor (1) (for petrol heater only) is positioned under the fuel line.
6. Pass connectors of the glow plug and of the flame monitor through the holes and press cable grommets (10) into the heat exchanger.
Fig. 904  Changing glow plug, replacing flame monitor, burner and heat exchanger

1  Flame monitor (petrol heater only)  8  Grommet
2  Torx screw (4)  9  Heat exchanger
3  Air baffle  10  Cable grommet
4  Retaining clip  11  Cable grommet (petrol heater only)
5  Burner  12  Gasket
6  Glow plug  13  Combustion chamber
7  Screw

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9.2.8 Replacing burner, combustion chamber and heat exchanger

9.2.8.1 Removal

1. Remove heater (see 8.7.1.1).
2. Remove casing parts (see 9.2.1).
3. Remove control unit (see 9.2.3.1).
4. Remove overheating temperature sensor (see 9.2.4.1).
5. Remove combustion air fan (see 9.2.5.1).
6. Remove flame monitor (petrol heater only) (see 9.2.6.1).
7. Remove glow plug (see 9.2.7.1).

**ATTENTION**

In the following procedure make sure that the fuel connection is not bent.

8. Remove burner (5, Fig. 904).
9. Remove combustion chamber (13) and gasket (12) from heat exchanger (9) and dispose of gasket (12).
10. Complete work on stripped down components (see 9.1.1).

9.2.8.2 Installation

1. Fit new gasket (12, Fig. 904) in heat exchanger (9) and place combustion chamber (13) in assembly position.

**NOTE**

The burner (5) is secured when installing the flame monitor and glow plug.

2. Fit glow plug (see 9.2.7.2).
3. Install flame monitor (petrol heater only) (see 9.2.6.2).

**ATTENTION**

In the following procedure make sure that the fuel connection is not bent.

4. Fit burner (5) in heat exchanger (9). Make sure that the cable of flame monitor is positioned under the fuel line.
5. Secure burner (5) and air baffle (3) with screws (2).
6. Tighten screws (2) to 6 ±0.6 Nm.
7. Install combustion air fan (see 9.2.5.2).
8. Install control unit (see 9.2.3.2).
9. Install overheating temperature sensor (see 9.2.4.2).
10. Fit insulators (11).
11. Reattach casing parts (see 9.2.2).
12. Install heater (see 8.7.1.2).
Fig. 905   Starting air hole in burner
10 Packaging / storage / shipping

10 Packaging/storage and shipping

10.1 General information

If the heater or its components are to be sent to Webasto Thermo & Comfort SE for testing or repair, they must be cleaned and packed in such a way that they are protected from damage during handling, transportation and storage.

During storage an ambient temperature between +85 °C and −40 °C must not be exceeded.

Shipping address:

You will find the address for your Webasto dealer at http://dealers.webasto.com.
Page for notes
Visit www.butlertechnik.com for more technical information and downloads.

In multilingual versions the German language is binding.

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The telephone number of each country can be found in the Webasto service center leaflet or the website of the respective Webasto representative of your country.